

Insert Grades

A1~A16



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Summary of Insert Grades

A2~A6

Turning	A2~A3
Small Tools	A3
Grooving	A4
Cut-Off	A4
Drilling	A5
Milling	A5
Insert Selection Table	A6

Insert Grades

A7~A16

Cermet	A7
PVD Coated Cermet	A7
CVD Coated Carbide	A8
PVD Coated Carbide (Super Micro-Grain Carbide / Micro-Grain Carbide)	A10
PVD Coated Carbide (Milling, Drilling)	A11
Carbide	A11
Ceramic	A12
Cell Fiber	A13
PCD (Polycrystalline diamond)	A14
CBN (Cubic Boron Nitride)	A15
Grade Properties	A16

