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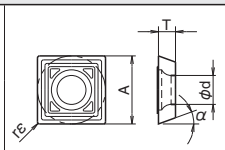
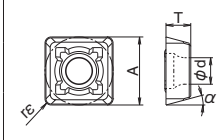
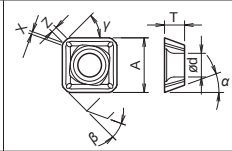
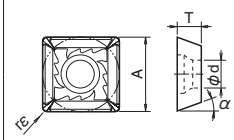
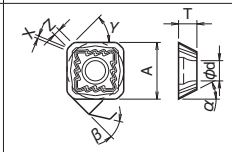
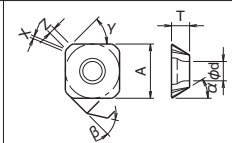
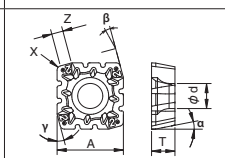
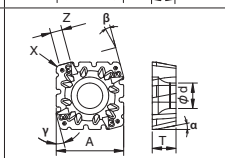
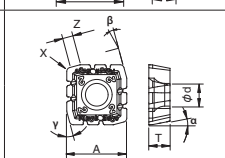
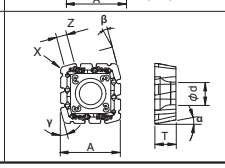
Milling Inserts (With Hole)

Classification of usage																		
★ : Roughing / 1st Choice ☆ : Roughing / 2nd Choice ■ : Finishing / 1st Choice □ : Finishing / 2nd Choice ● : Profiling / 1st Choice ○ : Profiling / 2nd Choice (In case hardness is under 45HRC)	P	Carbon Steel / Alloy Steel	■		★	★			☆	☆							Ref. Page for Toolholder
		Mold Steel	■		★	★			☆	☆							
	M	Stainless Steel			★	★					☆	☆					
	K	Gray Cast Iron					★						☆		☆		
		Nodular Cast Iron					★						☆				
	N	Non-ferrous Metals														★	
	S	Heat-resistant Alloys			★	★					☆	☆					
		Titanium Alloys					★									☆	
	H	Hard Materials			□	□			□	□							

Insert Handed Insert shows R-hand		Description	Dimension (mm)					Angle (°)			Cermet		MEGACOAT			PVD Coated Carbide						Carbide		Ref. Page for Toolholder
			A	T	ød	W (X)	rε (Z)	α	β	γ	TN100M	TC60	PR1225	PR1230	PR1210	PR630	PR730	PR830	PR1025	PR660	PR905	PW30	KW10	
Low resistance type		SDMT 09T204C	9.525	2.78	3.4	-	0.4	15°	-	-	●		●			●							●	M149
		SEMT 120304C	12.70	3.18	5.5	-	0.4	20°	-	-			●			●							●	
		SDMT 060304E-K	6.35	3.18	2.8	-	0.4	15°	-	-				●	●	●				●	●		●	M152
		080308E-K	8.00		3.4		0.8							●	●	●				●	●		●	
		120408E-K	12.70	4.76	4.4									●	●	●				●	●		●	
		SEKT 1204AFEN-S	12.70	4.76	5.5	X= 0.5	Z= 1.7	20°	25°	45°			●											-
		SEMM 09T308PESR	9.525	3.97	3.4	-	0.8	20°	-	-	●					●	●			●	●		●	M46
		150408PESR	15.875	4.76	5.5						●		●		●	●	●	●	●	●	●		●	M47
		SOMT 0903AXEN-J	9.525	3.18	3.4	X= 0.5	Z= 1.1	27°	32°	45°	●					●	●			●	●		●	M37
		SOMW 0903AXTN	9.525	3.18	3.4	X= 0.5	Z= 1.1	27°	32°	45°	●					●	●			●	●			
		0903AXFN																					●	
2-Notched General Purpose		SPMT 1806EDER-NB2	18	6.35	6.8	X= R1.2	Z= 3.1	11°	15°	15°			●	●	●			●		●	●			M37
3-Notched General Purpose		SPMT 1806EDER-NB3	18	6.35	6.8	X= R1.2	Z= 3.1	11°	15°	15°			●	●	●			●		●	●			M40
2-Notched Tough Edge		SPMT 1806EDSR-NB2T	18	6.35	6.8	X= R1.2	Z= 3.1	11°	15°	15°				●	●			●			●			
		SPMT 1806EDSL-NB2T												●				●						-
3-Notched Tough Edge		SPMT 1806EDSR-NB3T	18	6.35	6.8	X= R1.2	Z= 3.1	11°	15°	15°				●	●			●			●			M40
		SPMT 1806EDSL-NB3T												●				●						-

● : Std. Item

Inserts are sold in 10 piece boxes.

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