

Carbide material

Workpiece Material										Description	Ref. Page
Steel		Hardened Steel		Stainless steel	Titanium Alloys	Heat-resistant Alloys	Cast Iron	Aluminum & Non-ferrous metals			
UP to 30HRC	UP to 40HRC	UP to 55HRC	UP to 68HRC								
P ~30HRC	P 30~40HRC	H ~55HRC	H ~68HRC	M Stainless steel	S Titanium Alloys	S Heat-resistant Alloys	K Cast Iron	N Aluminum & Non-ferrous Metals			
										2FESS	L10
										2FESM	
										2FESL	L11
										2FEKS	L12
										2FEKM	
										4FESM	L13
										4FEKM	
										2FESW	L14
										3FESW	
										4FESW	
										3UFMS	L15
										4PGSS	L16
										5PGSS	
										4PGSM	
										5PGSM	
										6PGSM	
										4PGSL	
										5PGSL	
										6PGSL	
										4PGRM (Radius)	L17
										3ZFKS	L18
										3ZFKM	
										4YEKM	L20
										4YECM	
										4YERM (Radius)	
										5DEKM	L21
										5DERM (Radius)	
										4YFSM	
										6YFSM	
										3RDSM	L22
										4RDSM	
										5RDSM	
										3RDSL	
										4RDSL	
										5RDSL	
										4RFSM	L23
										6RFSM	
										3RFRS (Radius)	
										4RFRS (Radius)	

⊙ : 1st Choice ○ : 2nd Choice

