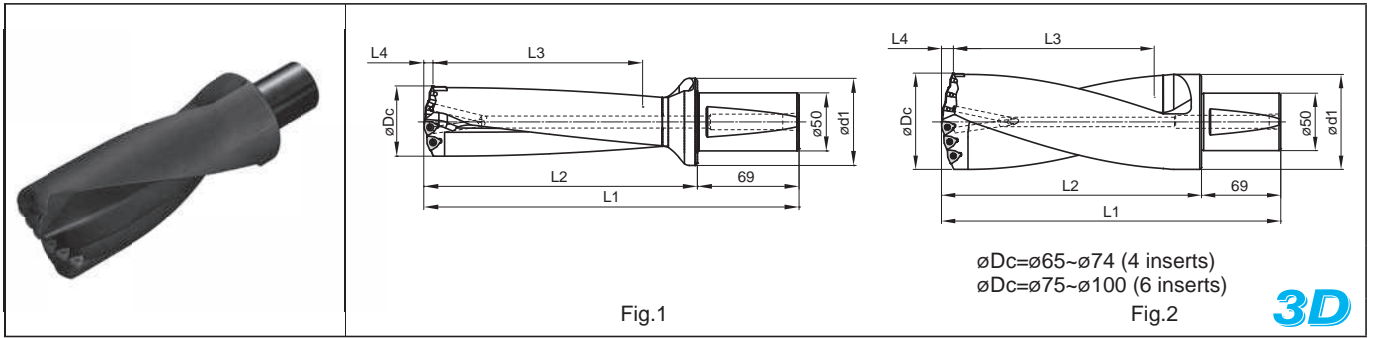


DRW (Cutting Depth : 3xD)



Toolholder Dimension (Cutting Depth : 3xD)

Description	Std.	No. of Insert	Dimension (mm)							Shape
			øDc	L1	L2	L3	L4	ød1		
S50- DRW0600M-3-06	<input type="checkbox"/>	4	60	295	226	180	7.6	63	Fig.1	
DRW0610M-3-06	<input type="checkbox"/>		61	298	229	183	7.7	63		
DRW0620M-3-06	<input type="checkbox"/>		62	302	233	186	7.8	63		
DRW0630M-3-06	<input type="checkbox"/>		63	305	236	189	7.9	63		
DRW0640M-3-06	<input type="checkbox"/>		64	310	241	192	8.0	63		
DRW0650M-3-06	<input type="checkbox"/>		65	314	245	195	8.2	63		
DRW0660M-3-06	<input type="checkbox"/>		66	317	248	198	8.3	64		
DRW0670M-3-06	<input type="checkbox"/>		67	321	252	201	8.4	65	Fig.2	
DRW0680M-3-06	<input type="checkbox"/>		68	325	256	204	8.5	66		
DRW0690M-3-06	<input type="checkbox"/>		69	328	259	207	8.6	67		
DRW0700M-3-06	<input type="checkbox"/>		70	332	263	210	8.7	68		
DRW0710M-3-06	<input type="checkbox"/>		71	335	266	213	8.9	69		
DRW0720M-3-06	<input type="checkbox"/>		72	339	270	216	9.0	70		
DRW0730M-3-06	<input type="checkbox"/>		73	344	275	219	9.1	71		
DRW0740M-3-06	<input type="checkbox"/>	74	347	278	222	9.2	72	Fig.2		
S50- DRW0750M-3-06	<input type="checkbox"/>	6	75	351	282	225	9.3		73	
DRW0760M-3-06	<input type="checkbox"/>		76	355	286	228	9.4		74	
DRW0770M-3-06	<input type="checkbox"/>		77	358	289	231	9.5		75	
DRW0780M-3-06	<input type="checkbox"/>		78	362	293	234	9.7		76	
DRW0790M-3-06	<input type="checkbox"/>		79	365	296	237	9.8		77	

Description	Std.	No. of Insert	Dimension (mm)							Shape
			øDc	L1	L2	L3	L4	ød1		
S50- DRW0800M-3-06	<input type="checkbox"/>	6	80	367	298	240	9.9	78	Fig.2	
DRW0810M-3-06	<input type="checkbox"/>		81	370	301	243	9.9	79		
DRW0820M-3-06	<input type="checkbox"/>		82	374	305	246	9.9	80		
DRW0830M-3-06	<input type="checkbox"/>		83	376	307	249	9.9	81		
DRW0840M-3-06	<input type="checkbox"/>		84	378	309	252	9.9	82		
DRW0850M-3-06	<input type="checkbox"/>		85	381	312	255	10.5	83		
DRW0860M-3-06	<input type="checkbox"/>		86	385	316	258	10.5	84		
DRW0870M-3-06	<input type="checkbox"/>		87	389	320	261	10.5	85		
DRW0880M-3-06	<input type="checkbox"/>		88	392	323	264	10.5	86		
DRW0890M-3-06	<input type="checkbox"/>		89	396	327	267	10.5	87		
DRW0900M-3-06	<input type="checkbox"/>		90	399	330	270	11.0	88		
DRW0910M-3-06	<input type="checkbox"/>		91	402	333	273	11.0	89		
DRW0920M-3-06	<input type="checkbox"/>		92	406	337	276	11.0	90		
DRW0930M-3-06	<input type="checkbox"/>		93	409	340	279	11.0	91		
DRW0940M-3-06	<input type="checkbox"/>		94	413	344	282	11.0	92		
DRW0950M-3-06	<input type="checkbox"/>		95	416	347	285	11.6	93		
DRW0960M-3-06	<input type="checkbox"/>		96	420	351	288	11.6	94		
DRW0970M-3-06	<input type="checkbox"/>		97	422	353	291	11.6	95		
DRW0980M-3-06	<input type="checkbox"/>		98	426	357	294	11.6	96		
DRW0990M-3-06	<input type="checkbox"/>		99	429	360	297	11.6	97		
DRW1000M-3-06	<input type="checkbox"/>	100	432	363	300	12.2	98			

Spare Parts

Description	Clamp Screw	Wrench
S50-DRW...-06	SB-3592TR	FT-10

Cutting Tolerance

Dc	Cutting Tolerance (mm)
ø60~ø100	0~+0.4

* Listed tolerance is guideline numbers.

These guideline numbers may be variable depending on machines, workpieces, clamping conditions and cutting conditions.

Applicable Inserts

Toolholder Description	Applicable Inserts
S50-DRW...-06	WCMT06T308

Recommended Cutting Conditions

Offset Machining

Offset for DRW type should be 0 to +0.15 mm in radius (0 to +0.3 mm in diameter).

Do not set it to a negative value to make the diameter smaller.

All DRW drills are made to order

: Check Availability