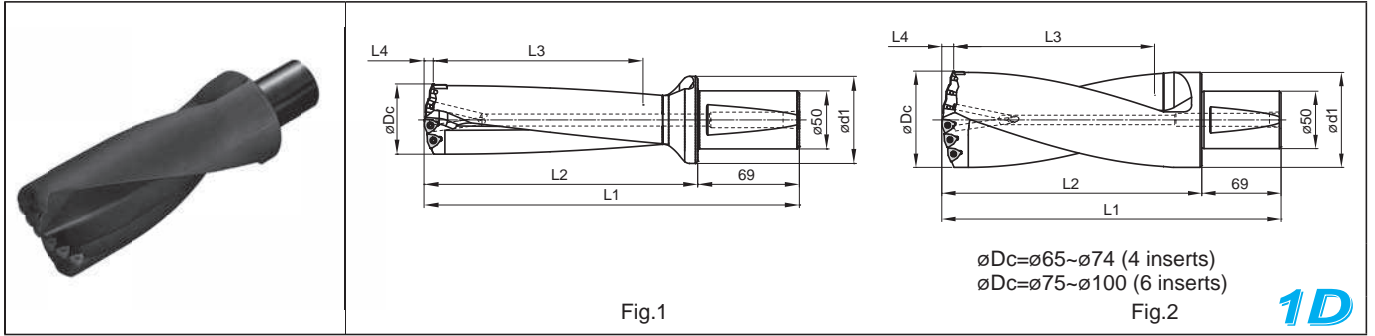


DRW (Cutting Depth : 1xD)




Toolholder Dimension (Cutting Depth : 1xD)

Description	Std.	No. of Insert	Dimension (mm)						Shape
			øDc	L1	L2	L3	L4	ød1	
S50- DRW0600M-1-06	<input type="checkbox"/>	4	60	175	106	60	7.6	63	Fig.1
DRW0610M-1-06	<input type="checkbox"/>		61	176	107	61	7.7	63	
DRW0620M-1-06	<input type="checkbox"/>		62	178	109	62	7.8	63	
DRW0630M-1-06	<input type="checkbox"/>		63	179	110	63	7.9	63	
DRW0640M-1-06	<input type="checkbox"/>		64	182	113	64	8.0	63	
DRW0650M-1-06	<input type="checkbox"/>		65	184	115	65	8.2	63	
DRW0660M-1-06	<input type="checkbox"/>		66	185	116	66	8.3	64	
DRW0670M-1-06	<input type="checkbox"/>		67	187	118	67	8.4	65	Fig.2
DRW0680M-1-06	<input type="checkbox"/>		68	189	120	68	8.5	66	
DRW0690M-1-06	<input type="checkbox"/>		69	190	121	69	8.6	67	
DRW0700M-1-06	<input type="checkbox"/>		70	192	123	70	8.7	68	
DRW0710M-1-06	<input type="checkbox"/>		71	193	124	71	8.8	69	
DRW0720M-1-06	<input type="checkbox"/>		72	195	126	72	9.0	70	
DRW0730M-1-06	<input type="checkbox"/>		73	198	129	73	9.1	71	
DRW0740M-1-06	<input type="checkbox"/>	74	199	130	74	9.2	72		
S50- DRW0750M-1-06	<input type="checkbox"/>	6	75	201	132	75	9.3	73	Fig.2
DRW0760M-1-06	<input type="checkbox"/>		76	203	134	76	9.4	74	
DRW0770M-1-06	<input type="checkbox"/>		77	204	135	77	9.5	75	
DRW0780M-1-06	<input type="checkbox"/>		78	206	137	78	9.7	76	
DRW0790M-1-06	<input type="checkbox"/>		79	207	138	79	9.8	77	

Description	Std.	No. of Insert	Dimension (mm)						Shape
			øDc	L1	L2	L3	L4	ød1	
S50- DRW0800M-1-06	<input type="checkbox"/>	6	80	207	138	80	9.9	78	Fig.2
DRW0810M-1-06	<input type="checkbox"/>		81	208	139	81	9.9	79	
DRW0820M-1-06	<input type="checkbox"/>		82	210	141	82	9.9	80	
DRW0830M-1-06	<input type="checkbox"/>		83	210	141	83	9.9	81	
DRW0840M-1-06	<input type="checkbox"/>		84	210	141	84	9.9	82	
DRW0850M-1-06	<input type="checkbox"/>		85	211	142	85	10.5	83	
DRW0860M-1-06	<input type="checkbox"/>		86	213	144	86	10.5	84	
DRW0870M-1-06	<input type="checkbox"/>		87	215	146	87	10.5	85	
DRW0880M-1-06	<input type="checkbox"/>		88	216	147	88	10.5	86	
DRW0890M-1-06	<input type="checkbox"/>		89	218	149	89	10.5	87	
DRW0900M-1-06	<input type="checkbox"/>		90	219	150	90	11.0	88	
DRW0910M-1-06	<input type="checkbox"/>		91	220	151	91	11.0	89	
DRW0920M-1-06	<input type="checkbox"/>		92	222	153	92	11.0	90	
DRW0930M-1-06	<input type="checkbox"/>		93	223	154	93	11.0	91	
DRW0940M-1-06	<input type="checkbox"/>		94	225	156	94	11.0	92	
DRW0950M-1-06	<input type="checkbox"/>		95	226	157	95	11.6	93	
DRW0960M-1-06	<input type="checkbox"/>		96	228	159	96	11.6	94	
DRW0970M-1-06	<input type="checkbox"/>		97	228	159	97	11.6	95	
DRW0980M-1-06	<input type="checkbox"/>		98	230	161	98	11.6	96	
DRW0990M-1-06	<input type="checkbox"/>		99	231	162	99	11.6	97	
DRW1000M-1-06	<input type="checkbox"/>	100	232	163	100	12.2	98		

Spare Parts

Description	Clamp Screw	Wrench
	S50-DRW...-06	 SB-3592TR



Cutting Tolerance

Dc	Cutting Tolerance (mm)
ø60~ø100	0~+0.4

* Listed tolerance is guideline numbers.

These guideline numbers may be variable depending on machines, workpieces, clamping conditions and cutting conditions.

Applicable Inserts

Toolholder Description	Applicable Inserts 
	

Recommended Cutting Conditions 

Offset Machining

Offset for DRW type should be 0 to +0.15 mm in radius (0 to +0.3 mm in diameter).

Do not set it to a negative value to make the diameter smaller.

All DRW drills are made to order

: Check Availability