




● Toolholder Dimensions

Description	Std. No. of Insert	Dimension (mm)							Max. Offset (Radial) (mm)	Spare Parts			Applicable Inserts ● K39
		øD	L1	L2	L3	ød	ød1	Rc		Clamp Screw	Wrench	Plug	
													
<b>S40-DRZ3399-12</b>	●	33	203	134	99				+2.9	SB-5085TR	DT-20	GP-2	ZCMT12T306 ZCMT12T304SP
<b>-DRZ34102-12</b>	●	34	207	138	102			+2.7					
<b>-DRZ35105-12</b>	●	35	209	140	105			+2.4					
<b>-DRZ36108-12</b>	●	36	213	144	108	40	55	Rc1/4	+2.2				
<b>-DRZ37111-12</b>	●	37	215	146	111			+1.9					
<b>-DRZ38114-12</b>	●	38	218	149	114			+1.7					
<b>-DRZ39117-12</b>	●	39	221	152	117			+1.4					
<b>-DRZ40120-12</b>	●	40	222	153	120			+1.2					
<b>-DRZ41123-15</b>	●	41	224	155	123			+4.0	SB-5085TR	DT-20	GP-2	ZCMT150408 ZCMT150406SP	
<b>-DRZ42126-15</b>	●	42	227	158	126			+3.7					
<b>-DRZ43129-15</b>	●	43	230	161	129		55	+3.5					
<b>-DRZ44132-15</b>	●	44	233	164	132			+3.2					
<b>-DRZ45135-15</b>	●	45	234	165	135			+3.0					
<b>-DRZ46138-15</b>	●	46	241	172	138			+2.7					
<b>-DRZ47141-15</b>	●	47	245	176	141	40		Rc1/4					+2.5
<b>-DRZ48144-15</b>	●	48	248	179	144			+2.2					
<b>-DRZ49147-15</b>	●	49	250	181	147		60	+2.0					
<b>-DRZ50150-15</b>	●	50	251	182	150			+1.7					
<b>-DRZ51153-15</b>	●	51	254	185	153			+1.2					
<b>-DRZ52156-15</b>	●	52	257	188	156			+1.0					
<b>-DRZ53159-15</b>	●	53	260	191	159			+0.7					
<b>-DRZ54162-20</b>	●	54	266	197	162			+5.0	SB-60120TR	DT-25	GP-2	ZCMT200608	
<b>-DRZ55165-20</b>	●	55	269	200	165			+4.7					
<b>-DRZ56168-20</b>	●	56	272	203	168	40	65	Rc1/4					+4.4
<b>-DRZ57171-20</b>	●	57	275	206	171			+4.1					
<b>-DRZ58174-20</b>	●	58	278	209	174			+3.8					
<b>-DRZ59177-20</b>	●	59	281	212	177			+3.5					

• When offset machining, reduce feed rate to 0.08mm/rev. or less.

For recommended cutting conditions, see page ● K51

• Cutting tolerance (3D type)

D	Cutting tolerance (mm)
ø13~ø26.5	+0.20 -0.10
ø27~ø40	+0.25 -0.15
ø41~ø59	+0.30 -0.20

\* Figures above are numeric guidelines.

It may vary depending on machines / work materials / clamp status / cutting conditions.

● : Std. Item    □ : Check Availability

