




● Toolholder Dimensions

Description	Std. No. of Insert	Dimension (mm)							Max. Offset (Radial) (mm)	Spare Parts			Applicable Inserts ● K39
		øD	L1	L2	L3	ød	ød1	Rc		Clamp Screw	Wrench	Plug	
													
S40-DRZ3366-12	●	33	173	104	66				+2.9				ZCMT12T306 ZCMT12T304SP
-DRZ3468-12	●	34	176	107	68				+2.7				
-DRZ3570-12	●	35	177	108	70				+2.4				
-DRZ3672-12	●	36	180	111	72	40	55	Rc1/4	+2.2	SB-5085TR	DT-20	GP-2	
-DRZ3774-12	●	37	181	112	74				+1.9				
-DRZ3876-12	●	38	183	114	76				+1.7				
-DRZ3978-12	●	39	185	116	78				+1.4				
-DRZ4080-12	●	40	185	116	80				+1.2				
-DRZ4182-15	●	41	186	117	82				+4.0				ZCMT150408 ZCMT150406SP
-DRZ4284-15	●	42	188	119	84				+3.7				
-DRZ4386-15	●	43	190	121	86		55		+3.5				
-DRZ4488-15	●	44	192	123	88				+3.2				
-DRZ4590-15	●	45	192	123	90				+3.0				
-DRZ4692-15	●	46	198	129	92				+2.7				
-DRZ4794-15	●	47	201	132	94	40		Rc1/4	+2.5	SB-5085TR	DT-20	GP-2	
-DRZ4896-15	●	48	203	134	96				+2.2				
-DRZ4998-15	●	49	204	135	98				+2.0				
-DRZ50100-15	●	50	204	135	100		60		+1.7				
-DRZ51102-15	●	51	205	136	102				+1.2				
-DRZ52104-15	●	52	205	136	104				+1.0				
-DRZ53106-15	●	53	208	139	106				+0.7				
-DRZ54108-20	●	54	214	145	108				+5.0				ZCMT200608
-DRZ55110-20	●	55	215	146	110				+4.7				
-DRZ56112-20	●	56	217	148	112				+4.4				
-DRZ57114-20	●	57	219	150	114	40	65	Rc1/4	+4.1	SB-60120TR	DT-25	GP-2	
-DRZ58116-20	●	58	221	152	116				+3.8				
-DRZ59118-20	●	59	223	154	118				+3.5				

• When offset machining, reduce feed rate to 0.08mm/rev. or less.

For recommended cutting conditions, see page ● K51

• Cutting tolerance (2D type)

Dc	Cutting tolerance (mm)
ø13~ø26.5	+0.20 -0.10
ø27~ø40	+0.25 -0.15
ø41~ø59	+0.30 -0.20

* Figures above are numeric guidelines.

It may vary depending on machines / work materials / clamp status / cutting conditions.

