
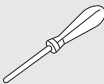


● Toolholder Dimensions

Description	Std.	No. of Insert	Dimension (mm)						Max. Offset (Radial) (mm)	Spare Parts		Applicable Inserts ● K24
			øDc	L1	L2	L3	ød	ød1		Clamp Screw	Wrench	
												
<b>S40</b> -DRX390M-4-14	●	2	39	257	188	156	40	55	+2.8	SB-5090TR	DT-20	ZXMT140408 ○○
-DRX400M-4-14	●		40	261	192	160			+2.5			
-DRX410M-4-14	●		41	265	196	164			+2.3			
-DRX420M-4-14	●		42	269	200	168			+2.0			
-DRX430M-4-14	●		43	273	204	172			+1.8			
-DRX440M-4-14	●		44	277	208	176	+1.5					
-DRX450M-4-14	●		45	281	212	180	60	+1.3				
-DRX460M-4-14	●		46	285	216	184		+1.0				
-DRX470M-4-14	●		47	289	220	188		+0.8				
<b>S50</b> -DRX480M-4-17	●	2	48	290	221	192	50	60	+3.8	SB-60120TR	DT-25	ZXMT170608 ○○
-DRX490M-4-17	●		49	294	225	196			+3.5			
-DRX500M-4-17	●		50	298	229	200			+3.3			
-DRX510M-4-17	●		51	302	233	204			+3.0			
-DRX520M-4-17	●		52	306	237	208			+2.8			
-DRX530M-4-17	●		53	310	241	212			+2.5			
-DRX540M-4-17	●		54	314	245	216	65	+2.3				
-DRX550M-4-17	●		55	318	249	220		+2.0				
-DRX560M-4-17	●		56	322	253	224		+1.8				
-DRX570M-4-17	●		57	326	257	228	+1.5					
-DRX580M-4-17	●		58	330	261	232	+1.3					
-DRX590M-4-17	●		59	334	265	236	+1.0					
-DRX600M-4-17	●		60	338	269	240	+0.8					

- When offset machining, reduce feed rate to 0.08mm/rev. or less.
- See K33 for Adjustable Sleeve (SHE type).

For recommended cutting conditions, see page ● K34  
For trouble shooting, see page ● K33

• Cutting Tolerance (4D type)

Dc	Cutting Tolerance (mm)
ø12 ~ ø26	+0.25 -0.10
ø27 ~ ø38	+0.30 -0.15
ø39 ~ ø60	+0.35 -0.20

\* Above is numeric guideline.  
It may vary depending on machines / workpieces / clamp status / cutting conditions.

● : Std. Item    □ : Check Availability

