
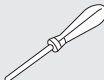


● Toolholder Dimensions

Description	Std.	No. of Insert	Dimension (mm)						Max. Offset (Radial) (mm)	Spare Parts		Applicable Inserts ● K24
			øDc	L1	L2	L3	ød	ød1		Clamp Screw	Wrench	
												
S40 -DRX390M-3-14	●	2	39	218	149	117	40	55	+2.8	SB-5090TR	DT-20	ZXMT140408 ○○
-DRX400M-3-14	●		40	221	152	120			+2.5			
-DRX410M-3-14	●		41	224	155	123			+2.3			
-DRX420M-3-14	●		42	227	158	126		+2.0				
-DRX430M-3-14	●		43	230	161	129		60	+1.8			
-DRX440M-3-14	●		44	233	164	132			+1.5			
-DRX450M-3-14	●		45	236	167	135			+1.3			
-DRX460M-3-14	●		46	239	170	138		65	+1.0			
-DRX470M-3-14	●		47	242	173	141			+0.8			
-DRX480M-3-17	●	48	242	173	144	40	60		+3.8	SB-60120TR	DT-25	ZXMT170608 ○○
-DRX490M-3-17	●	49	245	176	147			+3.5				
-DRX500M-3-17	●	50	248	179	150			+3.3				
-DRX510M-3-17	●	51	251	182	153		+3.0					
-DRX520M-3-17	●	52	254	185	156		+2.8					
-DRX530M-3-17	●	53	257	188	159		+2.5					
-DRX540M-3-17	●	54	260	191	162		+2.3					
-DRX550M-3-17	●	55	263	194	165		+2.0					
-DRX560M-3-17	●	56	266	197	168		+1.8					
-DRX570M-3-17	●	57	269	200	171	+1.5						
-DRX580M-3-17	●	58	272	203	174	+1.3						
-DRX590M-3-17	●	59	275	206	177	+1.0						
-DRX600M-3-17	●	60	278	209	180	+0.8						

• When offset machining, reduce feed rate to 0.08mm/rev. or less.
 • See K33 for Adjustable Sleeve (SHE type).

For recommended cutting conditions, see page ● K34
 For trouble shooting, see page ● K33

• Cutting Tolerance (3D type)

Dc	Cutting Tolerance (mm)
ø12 ~ ø26	+0.20 -0.10
ø26.5 ~ ø38	+0.25 -0.15
ø39 ~ ø60	+0.30 -0.20

* Above is numeric guideline.
 It may vary depending on machines / workpieces / clamp status / cutting conditions.

K



Drilling