
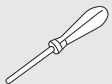


● Toolholder Dimensions

Description	Std.	No. of Insert	Dimension (mm)						Max. Offset (Radial) (mm)	Spare Parts		Applicable Inserts ● K24					
			∅Dc	L1	L2	L3	∅d	∅d1		Clamp Screw	Wrench						
																	
S40 -DRX320M-2-11	●	2	32	169	100	64	40	55	+2.2	SB-4085TR	DTM-15	ZXMT11T306○○					
-DRX330M-2-11	●		33	171	102	66							+1.9				
-DRX340M-2-11	●		34	173	104	68								+1.7			
-DRX350M-2-11	●		35	175	106	70									+1.4		
-DRX360M-2-11	●		36	177	108	72										+1.2	
-DRX370M-2-11	●		37	179	110	74											+0.9
-DRX380M-2-11	●	38	181	112	76	+0.7											
-DRX390M-2-14	●	2	39	179	110		78	40	55	+2.8	SB-5090TR	DT-20	ZXMT140408○○				
-DRX400M-2-14	●		40	181	112		80							+2.5			
-DRX410M-2-14	●		41	183	114		82								+2.3		
-DRX420M-2-14	●		42	185	116		84									+2.0	
-DRX430M-2-14	●		43	187	118		86										+1.8
-DRX440M-2-14	●		44	189	120	88	+1.5										
-DRX450M-2-14	●		45	191	122	90			+1.3								
-DRX460M-2-14	●		46	193	124	92								+1.0			
-DRX470M-2-14	●		47	195	126	94									+0.8		
-DRX480M-2-17	●		2	48	194	125										96	40
-DRX490M-2-17	●	49		196	127	98	+3.5										
-DRX500M-2-17	●	50		198	129	100		+3.3									
-DRX510M-2-17	●	51		200	131	102			+3.0								
-DRX520M-2-17	●	52		202	133	104				+2.8							
-DRX530M-2-17	●	53		204	135	106					+2.5						
-DRX540M-2-17	●	54		206	137	108						+2.3					
-DRX550M-2-17	●	55		208	139	110							+2.0				
-DRX560M-2-17	●	56		210	141	112	+1.8										
-DRX570M-2-17	●	57		212	143	114		+1.5									
-DRX580M-2-17	●	58		214	145	116			+1.3								
-DRX590M-2-17	●	59		216	147	118				+1.0							
-DRX600M-2-17	●	60		218	149	120					+0.8						

- When offset machining, reduce feed rate to 0.08mm/rev. or less.
- See K33 for Adjustable Sleeve (SHE type).

For recommended cutting conditions, see page ● K34
For trouble shooting, see page ● K33

• Cutting Tolerance (2D type)

Dc	Cutting Tolerance (mm)
∅12 ~ ∅26	+0.20 -0.10
∅27 ~ ∅38	+0.25 -0.15
∅39 ~ ∅60	+0.30 -0.20

* Above is numeric guideline.
It may vary depending on machines / workpieces / clamp status / cutting conditions.

K



Drilling