
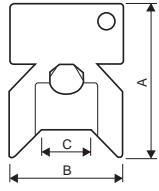


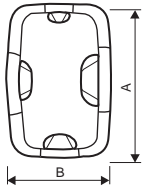


## Wrench

Shape		Description	Dimensions (mm)			Remarks
			A	B	C	
		WDR8	43	33	∅10.2	 Description is printed in this area.
		WDR10			∅12.2	
		WDR12			∅14.2	
		WDR14			∅17.2	
		WDR17	77	52	-	·WDR17(Multiple type wrench) has four insert entry points. If using an insert ranging from DC1700M-SC to DC2099M-SC, use the entry point printed as "∅17.00~∅20.99". ·WDR17 can be used instead of WDR8~14 wrench.

## Method to change DRC type MagicDrill inserts

### How to attach inserts



- Fix drill holder on arbor.  
For insert exchange, fix arbor on the machine or set on toolpresetter.
- Remove dust using air blow.



- Install insert onto holder.  
(Use gloves to protect your hand from any danger.)



- Turn lightly in a clockwise direction.  
(Use gloves to protect your hand from any danger.)



- Align the wrench properly with the insert.



- Make sure the wrench is aligned with the wrench slots on the insert.



(Improper alignment shown)

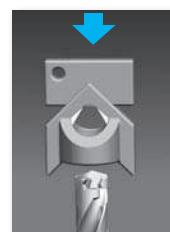


Slot for wrench



- Turn the wrench in a slow counterclockwise direction.
- Completed.

### How to detach inserts



- Use compressed air to remove dust.
- Align the wrench properly with the insert.



- Make sure the wrench is aligned with the wrench slots on the insert.



- Turn the wrench in a counterclockwise direction.



- Once lock is released, insert can be turned by fingers.  
(Use gloves to protect your hand from any danger.)



- Remove insert.  
(Use gloves to protect your hand from any danger.)

K



Drilling