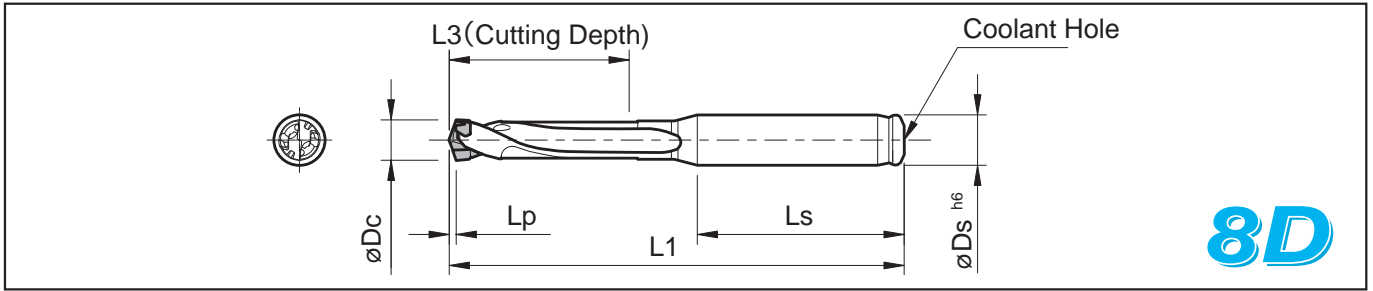


SS-DRC (Cutting Depth: 8xD)



• For Lp, indicates distance from drill point to corner edge See **K4~K6**

Toolholder Dimension

Description	Std.	Dimensions (mm)						Spare Parts Wrench see K15	Applicable Inserts K4~K6	Applicable chamfering Holder and Insert description	
		Applicable Insert Dia. øDc		øDs (h6)	L1	L3	Ls			Toolholder	Insert
		min.	max.								
SS10- DRC080M-8	●	7.94	8.49	10	122.5	68	40	WDRC8 (WDRC17)	DC0794M-SC~DC0840M-SC	S20-CH10	CT08T2-45A
	●	8.50	8.99		127.0	72			DC0850M-SC~DC0890M-SC		
	●	9.00	9.49		131.5	76			DC0900M-SC~DC0940M-SC		
	●	9.50	9.99		137.0	80			DC0950M-SC~DC0990M-SC		
SS12- DRC100M-8	●	10.00	10.49	12	146.5	84	45	WDRC10 (WDRC17)	DC1000M-SC~DC1040M-SC	S32-CH12	
	●	10.50	10.99		151.0	88			DC1050M-SC~DC1090M-SC		
	●	11.00	11.49		155.5	92			DC1100M-SC~DC1140M-SC		
	●	11.50	11.99		160.0	96			DC1150M-SC~DC1190M-SC		
SS14- DRC120M-8	●	12.00	12.49	14	164.5	100	48	WDRC12 (WDRC17)	DC1200M-SC~DC1240M-SC	S32-CH14	CT12T3-45A
	●	12.50	12.99		169.0	104			DC1250M-SC~DC1290M-SC		
	●	13.00	13.49		173.5	108			DC1300M-SC~DC1340M-SC		
	●	13.50	13.99		179.0	112			DC1350M-SC~DC1390M-SC		
SS16- DRC140M-8	●	14.00	14.49	16	186.5	116	48	WDRC14 (WDRC17)	DC1400M-SC~DC1440M-SC	S32-CH16	
	●	14.50	14.99		191.0	120			DC1450M-SC~DC1490M-SC		
	●	15.00	15.99		200.0	128			DC1500M-SC~DC1580M-SC		
SS18- DRC160M-8	●	16.00	16.99	18	209.0	136	49		DC1600M-SC~DC1690M-SC	S32-CH18	
	●	17.00	17.99		219.0	144			DC1700M-SC~DC1790M-SC		
SS20- DRC180M-8	●	18.00	18.99	20	230.0	152	51		DC1800M-SC~DC1890M-SC		
	●	19.00	19.99		239.0	160			DC1900M-SC~DC1990M-SC		
SS25- DRC200M-8	●	20.00	20.99	25	254.0	168	56	WDRC17	DC2000M-SC~DC2099M-SC	-	-
	●	21.00	21.99		264.0	176			DC2100M-SC~DC2150M-SC		
	●	22.00	22.99		273.0	184			DC2200M-SC~DC2250M-SC		
	●	23.00	23.99		282.0	192			DC2300M-SC~DC2350M-SC		
	●	24.00	24.99		291.0	200			DC2400M-SC~DC2450M-SC		
SS32- DRC250M-8	●	25.00	25.50	32	305.0	208	60				

● : Std. Item

