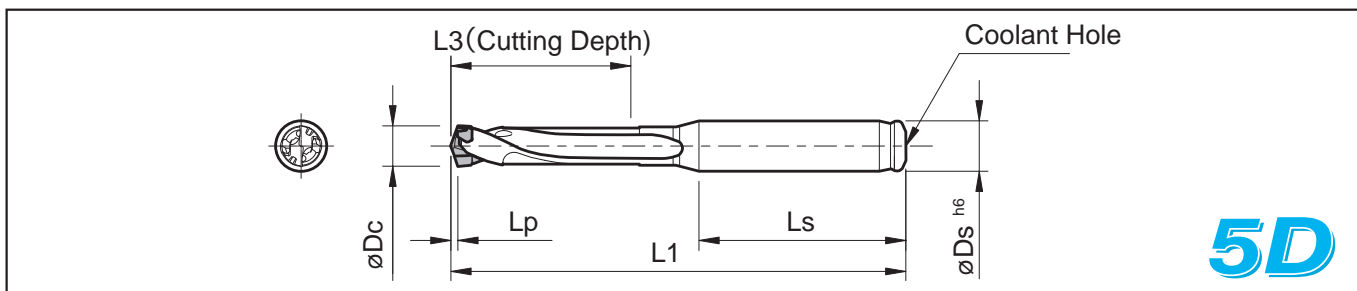


### SS-DRC (Cutting Depth: 5xD)



· For Lp, indicates distance from drill point to corner edge, see [K4-K6](#)

#### Toolholder Dimension

Description	Std.	Dimensions (mm)					Spare Parts	Applicable Inserts <a href="#">K4-K6</a>	Applicable chamfering Holder and Insert description		
		Applicable Insert Dia. øDc		øDs (h6)	L1	L3			Ls	Wrench see <a href="#">K15</a>	Toolholder
		min.	max.								
<b>SS10- DRC080M-5</b>	●	7.94	8.49	10	97	42.5	40	WDR8 (WDR17)	DC0794M-SC~DC0840M-SC	<b>S20-CH10</b>	CT08T2-45A
<b>DRC085M-5</b>	●	8.50	8.99		100	45.0			DC0850M-SC~DC0890M-SC		
<b>DRC090M-5</b>	●	9.00	9.49		103	47.5			DC0900M-SC~DC0940M-SC		
<b>DRC095M-5</b>	●	9.50	9.99		107	50.0			DC0950M-SC~DC0990M-SC		
<b>SS12- DRC100M-5</b>	●	10.00	10.49	12	115	52.5	45	WDR10 (WDR17)	DC1000M-SC~DC1040M-SC	<b>S32-CH12</b>	
<b>DRC105M-5</b>	●	10.50	10.99		118	55.0			DC1050M-SC~DC1090M-SC		
<b>DRC110M-5</b>	●	11.00	11.49		121	57.5			DC1100M-SC~DC1140M-SC		
<b>DRC115M-5</b>	●	11.50	11.99		124	60.0			DC1150M-SC~DC1190M-SC		
<b>SS14- DRC120M-5</b>	●	12.00	12.49	14	127	62.5	48	WDR12 (WDR17)	DC1200M-SC~DC1240M-SC	<b>S32-CH14</b>	CT12T3-45A
<b>DRC125M-5</b>	●	12.50	12.99		130	65.0			DC1250M-SC~DC1290M-SC		
<b>DRC130M-5</b>	●	13.00	13.49		133	67.5			DC1300M-SC~DC1340M-SC		
<b>DRC135M-5</b>	●	13.50	13.99		137	70.0			DC1350M-SC~DC1390M-SC		
<b>SS16- DRC140M-5</b>	●	14.00	14.49	16	143	72.5	48	WDR14 (WDR17)	DC1400M-SC~DC1440M-SC	<b>S32-CH16</b>	
<b>DRC145M-5</b>	●	14.50	14.99		146	75.0			DC1450M-SC~DC1490M-SC		
<b>DRC150M-5</b>	●	15.00	15.99		152	80.0			DC1500M-SC~DC1580M-SC		
<b>SS18- DRC160M-5</b>	●	16.00	16.99	18	158	85.0	49		DC1600M-SC~DC1690M-SC	<b>S32-CH18</b>	
<b>DRC170M-5</b>	●	17.00	17.99		165	90.0			DC1700M-SC~DC1790M-SC		
<b>SS20- DRC180M-5</b>	●	18.00	18.99	20	173	95.0	51		DC1800M-SC~DC1890M-SC		
<b>DRC190M-5</b>	●	19.00	19.99		179	100.0			DC1900M-SC~DC1990M-SC		
<b>SS25- DRC200M-5</b>	●	20.00	20.99	25	191	105.0	56	WDR17	DC2000M-SC~DC2099M-SC		
<b>DRC210M-5</b>	●	21.00	21.99		198	110.0			DC2100M-SC~DC2150M-SC		
<b>DRC220M-5</b>	●	22.00	22.99		204	115.0			DC2200M-SC~DC2250M-SC		
<b>DRC230M-5</b>	●	23.00	23.99		210	120.0			DC2300M-SC~DC2350M-SC		
<b>DRC240M-5</b>	●	24.00	24.99		216	125.0			DC2400M-SC~DC2450M-SC		
<b>SS32- DRC250M-5</b>	●	25.00	25.50	32	227	130.0	60		DC2500M-SC~DC2550M-SC		

● : Std. Item

