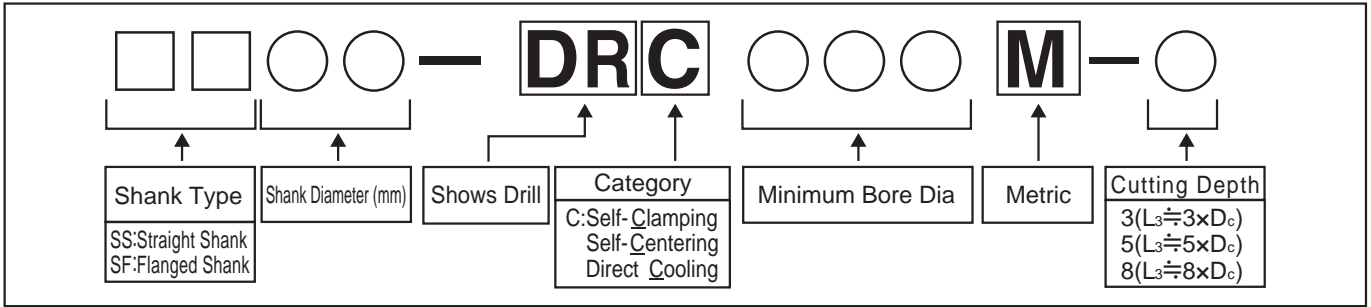
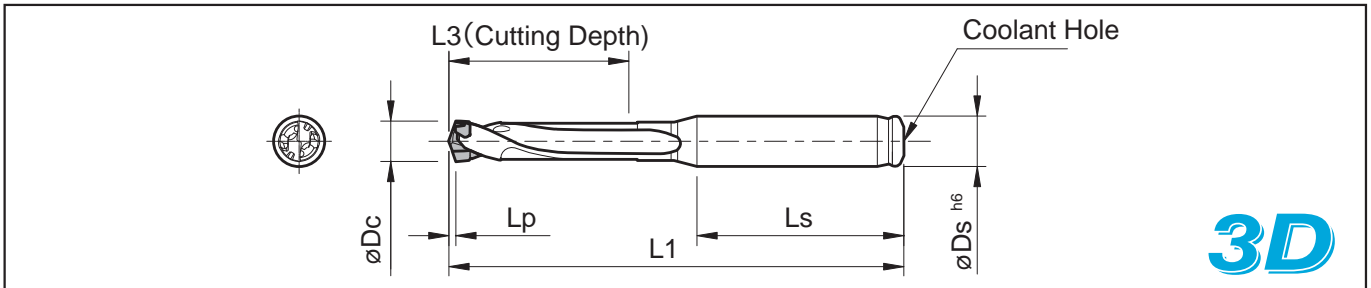


Description Identification System (Toolholder)



SS-DRC (Cutting Depth: 3xD)



For Lp, indicates distance from drill point to corner edge, see [K4~K6](#)

Toolholder Dimension

| Description | Std. | Dimensions (mm) | | | | | Spare Parts Wrench see K15 | Applicable Inserts K4~K6 | Applicable chamfering Holder and Insert description | |
|-----------------|------|----------------------------|-------|----------|-----|------|---|---|---|------------|
| | | Applicable Insert Dia. øDc | | øDs (h6) | L1 | L3 | | | Ls | Toolholder |
| min. | max. | | | | | | | | | |
| SS10- DRC080M-3 | ● | 7.94 | 8.49 | 10 | 79 | 25.5 | 40 | WDRC8 (WDRC17) | S20-CH10 | CT08T2-45A |
| | ● | 8.50 | 8.99 | | 81 | 27.0 | | | | |
| | ● | 9.00 | 9.49 | | 83 | 28.5 | | | | |
| | ● | 9.50 | 9.99 | | 85 | 30.0 | | | | |
| SS12- DRC100M-3 | ● | 10.00 | 10.49 | 12 | 92 | 31.5 | 45 | WDRC10 (WDRC17) | S32-CH12 | CT12T3-45A |
| | ● | 10.50 | 10.99 | | 94 | 33.0 | | | | |
| | ● | 11.00 | 11.49 | | 96 | 34.5 | | | | |
| | ● | 11.50 | 11.99 | | 98 | 36.0 | | | | |
| SS14- DRC120M-3 | ● | 12.00 | 12.49 | 14 | 101 | 37.5 | 48 | WDRC12 (WDRC17) | S32-CH14 | CT12T3-45A |
| | ● | 12.50 | 12.99 | | 103 | 39.0 | | | | |
| | ● | 13.00 | 13.49 | | 105 | 40.5 | | | | |
| | ● | 13.50 | 13.99 | | 107 | 42.0 | | | | |
| SS16- DRC140M-3 | ● | 14.00 | 14.49 | 16 | 112 | 43.5 | 49 | WDRC14 (WDRC17) | S32-CH16 | - |
| | ● | 14.50 | 14.99 | | 114 | 45.0 | | | | |
| | ● | 15.00 | 15.99 | | 118 | 48.0 | | | | |
| SS18- DRC160M-3 | ● | 16.00 | 16.99 | 18 | 122 | 51.0 | 51 | WDRC17 | S32-CH18 | - |
| | ● | 17.00 | 17.99 | | 127 | 54.0 | | | | |
| SS20- DRC180M-3 | ● | 18.00 | 18.99 | 20 | 133 | 57.0 | 56 | WDRC17 | - | - |
| | ● | 19.00 | 19.99 | | 137 | 60.0 | | | | |
| SS25- DRC200M-3 | ● | 20.00 | 20.99 | 25 | 147 | 63.0 | 57 | WDRC17 | - | - |
| | ● | 21.00 | 21.99 | | 151 | 66.0 | | | | |
| | ● | 22.00 | 22.99 | | 156 | 69.0 | | | | |
| | ● | 23.00 | 23.99 | | 160 | 72.0 | | | | |
| | ● | 24.00 | 24.99 | | 164 | 75.0 | | | | |
| SS32- DRC250M-3 | ● | 25.00 | 25.50 | 32 | 172 | 78.0 | 60 | WDRC17 | - | - |

● : Std. Item

