
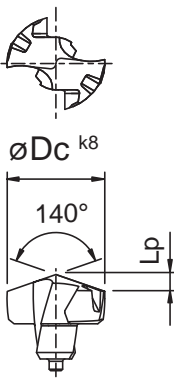


Insert	Description	Dimension (mm)		PVD Coated Carbide	Applicable Toolholder ● K7~K9, K12~K14
		øDc	Lp	PR0315	
 	DC 1250M-SC	12.50	2.27	●	SS14-DRC125M-O SF16-DRC125M-O
	DC 1260M-SC	12.60	2.29	●	
	DC 1270M-SC	12.70	2.31	●	
	DC 1280M-SC	12.80	2.33	●	
	DC 1290M-SC	12.90	2.35	●	
	DC 1300M-SC	13.00	2.36	●	SS14-DRC130M-O SF16-DRC130M-O
	DC 1310M-SC	13.10	2.38	●	
	DC 1320M-SC	13.20	2.40	●	
	DC 1330M-SC	13.30	2.42	●	
	DC 1340M-SC	13.40	2.44	●	
	DC 1350M-SC	13.50	2.46	●	SS14-DRC135M-O SF16-DRC135M-O
	DC 1360M-SC	13.60	2.47	●	
	DC 1370M-SC	13.70	2.49	●	
	DC 1380M-SC	13.80	2.51	●	
	DC 1390M-SC	13.90	2.53	●	
	DC 1400M-SC	14.00	2.55	●	SS16-DRC140M-O SF16-DRC140M-O
	DC 1410M-SC	14.10	2.56	●	
	DC 1420M-SC	14.20	2.58	●	
	DC 1430M-SC	14.30	2.60	●	
	DC 1440M-SC	14.40	2.62	●	
	DC 1450M-SC	14.50	2.64	●	SS16-DRC145M-O SF16-DRC145M-O
	DC 1460M-SC	14.60	2.66	●	
	DC 1470M-SC	14.70	2.67	●	
	DC 1480M-SC	14.80	2.69	●	
	DC 1490M-SC	14.90	2.71	●	
	DC 1500M-SC	15.00	2.73	●	SS16-DRC150M-O SF20-DRC150M-O
	DC 1510M-SC	15.10	2.75	●	
	DC 1520M-SC	15.20	2.76	●	
	DC 1530M-SC	15.30	2.78	●	
	DC 1540M-SC	15.40	2.80	●	
	DC 1550M-SC	15.50	2.82	●	
	DC 1560M-SC	15.60	2.84	●	
	DC 1570M-SC	15.70	2.86	●	
	DC 1580M-SC	15.80	2.87	●	
	DC 1600M-SC	16.00	2.91	●	SS18-DRC160M-O SF20-DRC160M-O
	DC 1610M-SC	16.10	2.93	●	
	DC 1620M-SC	16.20	2.95	●	
	DC 1630M-SC	16.30	2.96	●	
	DC 1640M-SC	16.40	2.98	●	
	DC 1650M-SC	16.50	3.00	●	
DC 1660M-SC	16.60	3.02	●		
DC 1670M-SC	16.70	3.04	●		
DC 1680M-SC	16.80	3.06	●		
DC 1690M-SC	16.90	3.07	●		
DC 1700M-SC	17.00	3.09	●	SS18-DRC170M-O SF20-DRC170M-O	
DC 1710M-SC	17.10	3.11	●		
DC 1720M-SC	17.20	3.13	●		
DC 1730M-SC	17.30	3.15	●		
DC 1740M-SC	17.40	3.16	●		
DC 1750M-SC	17.50	3.18	●		
DC 1760M-SC	17.60	3.20	●		
DC 1770M-SC	17.70	3.22	●		
DC 1780M-SC	17.80	3.24	●		
DC 1790M-SC	17.90	3.26	●		
DC 1800M-SC	18.00	3.27	●	SS20-DRC180M-O SF25-DRC180M-O	
DC 1810M-SC	18.10	3.29	●		
DC 1820M-SC	18.20	3.31	●		
DC 1830M-SC	18.30	3.33	●		
DC 1840M-SC	18.40	3.35	●		
DC 1850M-SC	18.50	3.36	●		
DC 1860M-SC	18.60	3.38	●		
DC 1870M-SC	18.70	3.40	●		
DC 1880M-SC	18.80	3.42	●		
DC 1890M-SC	18.90	3.44	●		

k8 tolerance

øDc	k8(mm)
7.94 10.00	+0.022 0
10.10 18.00	+0.027 0
18.10 25.50	+0.033 0

k8 is the dimension tolerance of the insert.
It is not the dimension tolerance of the cutting diameter.

● : Std. Item □ : Check Availability

DC inserts are sold in 1 piece boxes

K



Drilling