

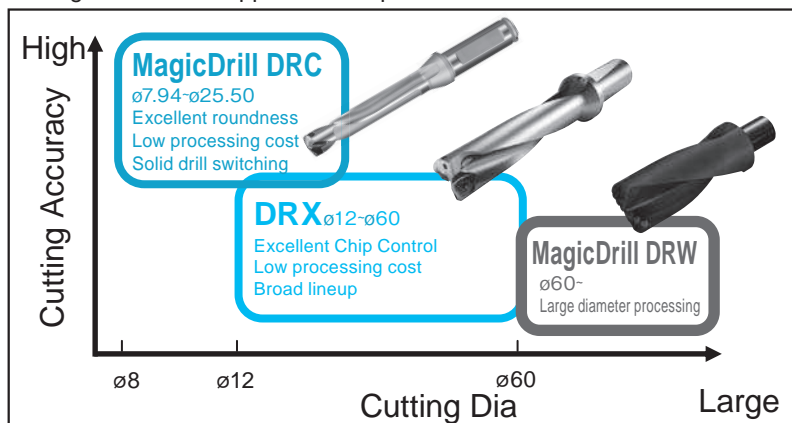
MagicDrill

Product Lineup

Type	Shape	Cutting Dia (Cutting Depth)	Cutting Edge	Remarks
DRC [MagicDrill] K3		ø7.94~ø25.50 (3D / 5D / 8D)	Inner & Outer Edges on One Insert 	Line up SS-DRC SF-DRC Chamfering Attachment
DRX [MagicDrill] K20		ø12 ø12.5 ø13 (2D / 3D / 4D)	Two Cutting Edges per Insert 	Chip Shape (Work Material: S50C) Cutting Dia. ø12 Chip from outer Edge Chip from inner Edge
		ø12, ø13 (5D)	Outer Edge Inner Edge ZXMT03	Chip Shape (Work Material: C50) Cutting Dia. ø24 Chip from outer Edge Chip from inner Edge
DRS [MagicDrill Mini] K40		ø13.5~ø60 (2D / 3D / 4D)	Inner & Outer Edges on One Insert 	Chip Shape (Work Material: C50) Cutting Dia. ø24 Chip from outer Edge Chip from inner Edge
		ø14~ø60 (5D)	ZXMT	
DRZ K42		ø10~ø12.5 (3.5D)	Inner & Outer Edges on One Insert 	Chip Shape (Work Material: C50) Cutting Dia. ø10 Chip from outer Edge Chip from inner Edge
		ø13~ø59 (2D, 3D) ø13~ø50 (4D) ø27~ø50 (5D)	Inner & Outer Edges on One Insert 	Chip Shape (Work Material: C50) Cutting Dia. ø23 Chip from outer Edge Chip from inner Edge
DRZ-CR [Cartridge type] (Made to order) K49		ø60~ (2D / 3D / 4D)		Chip from inner Edge
DRW (Made to order) K53		ø60~ (1D / 2D / 3D)	Inner & Outer Edges on One Insert 	BT integral arbor type is also available. Drilling diameter ø200 is also possible.

K
Drilling

MagicDrill Series Application Map



Caution

