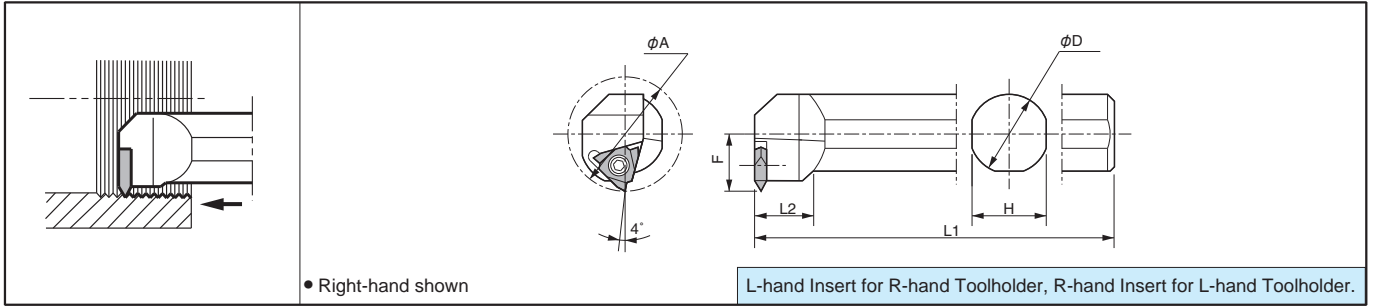


KITG



• Right-hand shown

L-hand Insert for R-hand Toolholder, R-hand Insert for L-hand Toolholder.

Toolholder Dimensions

Description	Std.		Min. Bore Dia.	Dimension (mm)					Spare Parts					
	R	L		φA	φD	H	L1	L2	F	Clamp Screw		Wrench		
	KITG[®]/L													
3525T-16	●	●	35	25	23	220	18	17.5	SB-4TR	-	FT-15	-		
4532T-22	●	●	45	32	30	250	20	22.5	-	GS-50	-	LW-3		

• Max. available Pitch: KITG[®]/L3525T-16...P2.5 or 10 TPI, KITG[®]/L4532T-22...P3.0 or 8 TPI.

Applicable Inserts

Description	A	T	φd
TT32[®]/L	9.525	3.18	4.4
TT43[®]/L	12.70	4.76	5.5

P	Carbon Steel / Alloy Steel					Classification of usage
M	Stainless Steel					● : 1st Choice ○ : 2nd Choice
K	Cast Iron					
N	Non-ferrous Metals					

Insert Right-hand Shown	Description	Applicable Thread	Pitch		Dimension (mm)		Angle (°)	Cermet	PVD Coated Carbide			Applicable Toolholder	Ref. Page for Depth of Cut & No. of Passes		
			mm	TPI	rε	θ			TC60	PR930	PR1115				
	TT32[®]/L 6000	M UN	0.5-2.5	-	0.0		60°		●	●		KITG[®]/L ----16			
	6001	M UN	1.5-2.5	-	0.1				●	●	●				
	TT32[®]/L 5501	G,PT W	-	28-11	24-10	0.1		55°		●	R ●				
	5502	G,PT W	-	16-18	-	0.2				●	R ●				
	TT43[®]/L 6001	M UN	1.5-3.0	14-11	16-10	0.1		60°		●	●			KITG[®]/L ----22	J37 J38
	6002	M UN	3.0	-	8	0.2				●	●				
	TT43[®]/L 5501	G,PT W	-	28-11	24-8	0.1		55°		□	R R ●				
	5502	G,PT W	-	14-11	16-8	0.2				□	R R ●				
	5503	G,PT W	-	11	11-8	0.3				□	R R				
	5504	G,PT W	-	-	8	0.4				□					

For recommended cutting conditions, see page **J29**

Applicable Thread	M: Metric	R, Rc(PT), (BSPT): Tapered Pipe
	UN: Unified	W: Whitworth
	UNF: Unified Fine Thread	NPT: American National Tapered Pipe
	G (PF): Parallel Pipe	Tr: 30°Trapezoidal

● : Std. Item □ : Check Availability
R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)

PR930 / PR1115 (Threading) are sold in 5 piece boxes.

Inserts are sold in 10 piece boxes.

