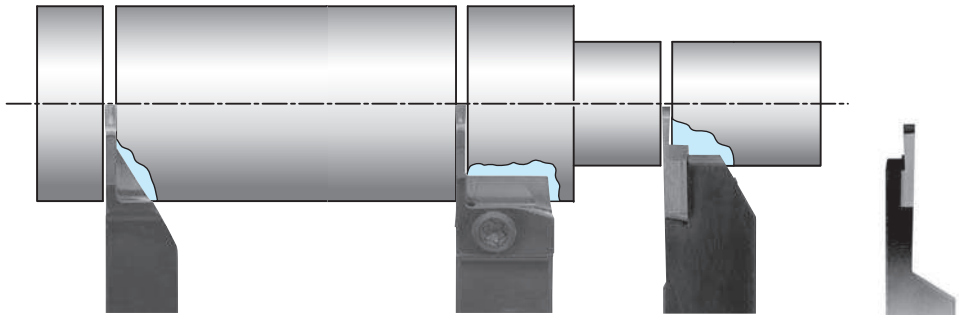
Summary of Cut-Off

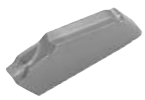
Small Dia. Cut-off ~ø45

Small Shank



KTKH	KGM	KTKF	KTKFS
Cutting Dia: ~ø45 Shank: □10~25 Edge Width: 2.2~4.1 Self Clamp	Cutting Dia: ~ø32 Shank: □10~16 Edge Width: 1.5~4.0 Top Clamp	Cutting Dia: ~ø16 Shank: □10~16×20 Edge Width: 0.5~2.0 Lateral Side Clamp	Cutting Dia: ~ø16 Shank: □10~12 Edge Width: 1.0~2.0 Lateral Side Clamp
H24	H18	H8	H10

Chipbreaker for General Cut-Off



Chipbreaker for Low Feed Cut-Off

2-edge

Chipbreaker for Sharp Cutting

2-edge

Chipbreaker for Stability

1-edge

Chipbreaker for Stability

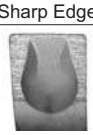
2-edge

Chipbreaker for Productivity

KTKF
KTKFS

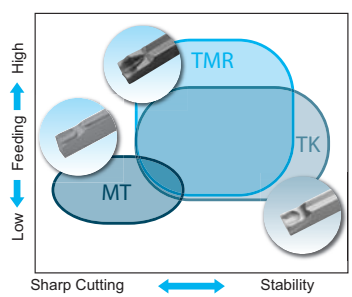
2-edge

Low resistance cut-off Chipbreaker

Chipbreaker edge shape	CERACUT Cut-Off H21		
	General Cut-Off		Low Feed Cut-Off
	Chamfer + hone	Sharp Edge	Hone
			

Chipbreaker edge shape	Grooving / Plunge&Turn H16				
	Sharp Cutting (MT-Chipbreaker)		Stable Cutting (TK-Chipbreaker)		Productivity Oriented (TMR-Chipbreaker)
	Chamfer + hone	Chamfer + hone	Chamfer + hone	Sharp Edge	Chamfer + hone
	Corner-R 0.05	Sharp Corner	Corner-R 0.2-0.3	Corner-R 0.2-0.3	Corner-R 0.2
					

GMM Chipbreaker MAP



CERACUT Cut-Off
H24 (Self Clamp)

CERACUT / Plunge & Turn
H18 (Top Clamp)

For Small Diameter Cut-Off
H8 (Lateral Side Clamp)