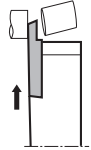
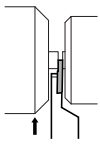
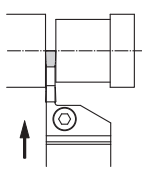
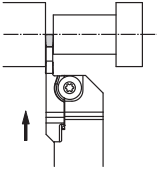
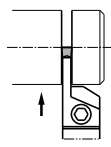
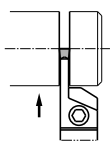
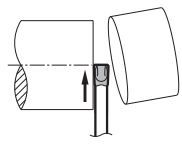
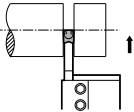


Product Lineup







Product Lineup

| | | | | | |
|----------------------------------|---|--|---|--|--|
| For Small Diameter Cut-Off | Toolholder (Long Shank for automatic lathe) Cut-Off Dia. ø5~ø12 ~ø16 | KTKF (H8)  Width: 0.5~2.0 mm | | For sub spindle tooling Cut-Off Dia. ø6~ø12 ø14~ø16 | KTKFS (H10)  Width: 1.0~2.0 mm |
| KGD | Bolt Clamp Cut-Off Dia. ø12~ø50 | KGD (H14)  Width: 2.0~4.0mm | KGD-S (H15)  Width: 2.0~4.0mm | | |
| CERACUT / Plunge & Turn (2-edge) | Bolt Clamp Cut-Off Dia. ø18~ø60 | KGM (H18~H19)  Width: 1.5~4.0mm, 3~8mm | KGM-T (H19)  Width: 2.0~6.0mm | | |
| CERACUT Cut-Off (1-edge) | Toolholder Type Cut-Off Dia. ø30~ø79 | KTKH-S (H24)  Width: 2.2~5.1mm | | Blade type Cut-Off Dia. ø32~ø120 | KTKB-S(S) (H22)  Width: 1.6~9.6mm |

H

Cut-off

Cut-Off Tools

| Series Name | Shape | Advantage | Application |
|----------------------------|---|--|---|
| For Small Diameter Cut-Off |  | <ol style="list-style-type: none"> 1) Insert clamp is side screw type from lateral side 2) 2-edge Insert 3) Cut-off Diameter is prepared for two sizes from ø5~ø12 and max.ø16. | <ol style="list-style-type: none"> 1) For cut-off and grooving of small workpieces 2) For automatic lathe, small machine |
| KGD |  | <ol style="list-style-type: none"> 1) Insert is clamped from top side. 2) 1-edge and 2-edge inserts available 3) Integral type and separate type are available. 4) Max. Cutting Dia.: ø50 | <ol style="list-style-type: none"> 1) PM Chipbreaker...For Cut-Off 2) PH Chipbreaker...For Cut-Off (High Feed) For Grooving |
| CERACUT / Plunge & Turn |  | <ol style="list-style-type: none"> 1) Insert is clamped from top side 2) 1-edge and 2-edge inserts available 3) Max. Cutting Dia.: ø60 | <ol style="list-style-type: none"> 1) For cut-off and grooving of small workpieces 2) For automatic lathe, small machine 3) TMR-Chipbreaker provides stable chip control up to high feed rate ranges. |
| CERACUT Cut-Off |  | <ol style="list-style-type: none"> 1) Self-Clamping System Tap the insert lightly with a plastic hammer to set it in the pocket. 2) 1-edge insert 3) Blade type and Integral Shank type 4) Max. Cutting Dia.: ø120 | <ol style="list-style-type: none"> 1) For cut-off and deep grooving 2) Standard chipbreaker is general cut-off type. Feed rate : over 0.1mm/rev  P-Chipbreaker is for cut-off at low feed rates Feed rate : 0.03~0.08mm/rev  |