

Cut-off

H1~H26

Product Lineup H2

Guide for Cut-Off H3

Summary of Cut-Off H4~H5

Cut-Off Toolholders (for small diameter cut-off) H6~H11

KTKF	Lateral side screw clamp holder	H8
KTKFS (For sub spindle tooling)	Lateral side screw clamp holder	H10

Cut-Off Toolholders (for 2-edge insert) H12~H15

KGD	Integral Toolholder	H14
KGD-S	Separate Toolholder	H15

Cut-Off Toolholders (for 2-edge insert) Grooving / Plunge & Turn H16~H20

KGM (For automatic lathe)	Integral Toolholder	H18
KGM	Integral Toolholder	H19
KGM-T	Integral Toolholder	H19

Cut-Off Toolholders (for 1-edge insert) Cut-Off H21~H24

KTKB-SS / KTKB-S	Blade	H22
KTKTB / KTKTBF	Toolblock	H23
KTKH-S	Integral Toolholder	H24

Technical Information H25~H26

Recommended Cutting Conditions	H25
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Alternative Toolholder Reference Table for Cut-off Toolholder H26

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