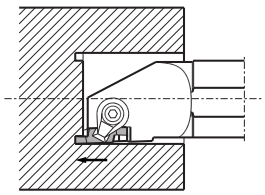
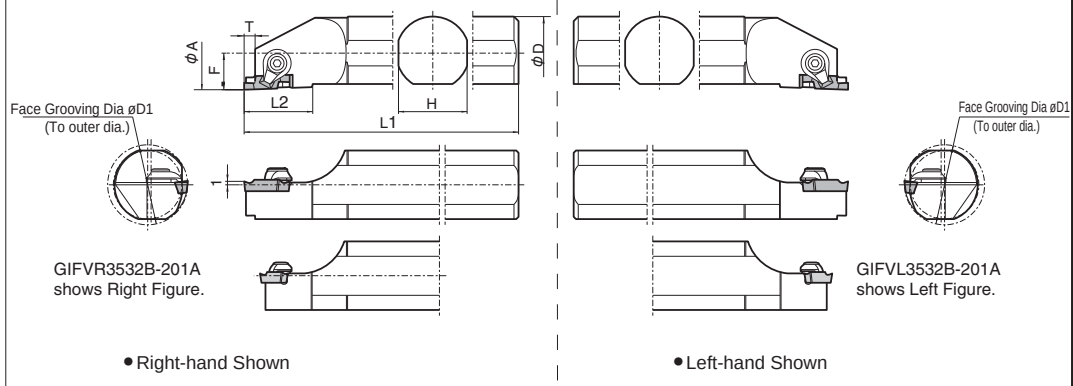
GIFV





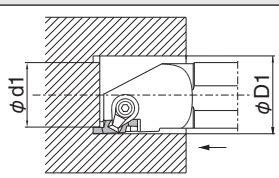
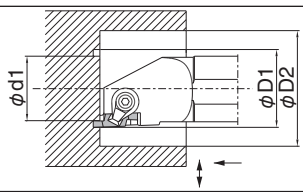
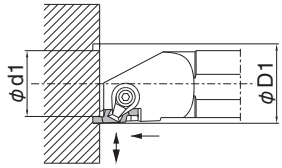
R-hand Insert for R-hand Toolholder, L-hand Insert for L-hand Toolholder.

● Toolholder Dimensions

Description		Std. R	Std. L	Dimension (mm) øA	øD	H	L1	L2	F	T	Face Grooving Dia. øD1 MIN.	MAX.	Spare Parts: Clamp Set		Spare Parts: Wrench		Applicable Inserts ➔ G83
GIFV$^{R}_{L}$	3532B-201A	●	●	35	32	30	250	23	16	2.2	35 (12)	∞	CPS-5V	-	FT-15	-	GVF$^{R}_{L}$200A~340A GVF$^{R}_{L}$100AR~150AR
GIFV$^{R}_{L}$	3532B-351B	●	●	35				30		4.6	35 (25)	50 (∞)	-	CPS-6V	-	LW-3	GVF$^{R}_{L}$250B~350B GVF$^{R}_{L}$150BR
	3532B-352B	●	●							5.1	35 (25)	50 (∞)					GVF$^{R}_{L}$400B~490B GVF$^{R}_{L}$200BR
	5032B-501B	●	●	50						4.6	50 (25)	70 (∞)					GVF$^{R}_{L}$250B~350B GVF$^{R}_{L}$150BR
	5032B-502B	●	●							5.1	50 (25)	70 (∞)					GVF$^{R}_{L}$400B~490B GVF$^{R}_{L}$200BR
GIFV$^{R}_{L}$	5032B-501C	●	●	50				35		6.6	50 (25)	70 (∞)		CPS-8V		LW-4	GVF$^{R}_{L}$350C~450C
	5032B-502C	●	●							8.1	50 (25)	70 (∞)					GVF$^{R}_{L}$500C~600C

Note 1. Dimension T shows available grooving depth.
2. Standard toolholders are designed with the edge position 1.0mm above the center.

◆ Face Grooving Dia. øD1 depends on the application.

Application	Description		Face Grooving Dia. ød1 (MIN.)	Face Grooving Dia. øD1 MIN.	MAX.	(MAX.)	Remarks
	GIFV$^{R}_{L}$	3532B-201A	-	35	∞	∞	-
	GIFV$^{R}_{L}$	3532B-351B			50		
		3532B-352B					
		5032B-501B		50	70		
		5032B-502B					
	GIFV$^{R}_{L}$	5032B-501C					
		5032B-502C					
	GIFV$^{R}_{L}$	3532B-201A	12	35	∞	∞	If øD2 ≧ 58-2W, the Face Grooving Dia. can be expanded to ød1 (MIN.) towards the Center. W = Edge Width If øD2 ≧ 75-2W, the Face Grooving Dia. can be expanded to ød1 (MIN.) towards the Center. W = Edge Width
	GIFV$^{R}_{L}$	3532B-351B	25		50		
		3532B-352B					
		5032B-501B		50	70		
		5032B-502B					
	GIFV$^{R}_{L}$	5032B-501C					
		5032B-502C					
	GIFV$^{R}_{L}$	3532B-201A	12	35	∞	∞	-
	GIFV$^{R}_{L}$	3532B-351B	25		50		
		3532B-352B					
		5032B-501B		50	70		
		5032B-502B					
	GIFV$^{R}_{L}$	5032B-501C					
		5032B-502C					

・The value ( ) of Face Grooving Dia. (øD1 (Max)) is the maximum outer diameter value after the initial groove between MIN~MAX. (It is possible to widen the groove to infinity ∞)
・The value ( ) of Face Grooving Dia. (ød1 (MIN)) is the minimum diameter of the boss which remains in the center when widening the groove width to a smaller value after the initial groove between MIN~MAX.

● : Std. Item □ : Check Availability