

80° Rhombic / Negative with Hole

Description	A	T	ød
CN_0903_	9.525	3.18	3.81
CN_0904_	9.525	4.76	3.81

Description	A	T	ød
CN_1204_	12.70	4.76	5.16
CN_1606_	15.875	6.35	6.35
CN_1906_	19.05	6.35	7.94

Insert	Description	Dim. (mm)	Material										Ref. Page for Toolholder	Applicable Chipbreaker Range (ap indicates radius)																
			Cermet	MEGACOAT Cermet	CVD Coated Carbide				PVD Coated Carbide		MEGACOAT	Carbide																		
		rε	TN6010	TN6020	TN60	PV7005	PV7010	PV7025	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA4505	CA4515	PR930	PR1005	PR1025	PR1125	PR1225	PR1305	PR1310	PR1325	KW10	SW05				
Stainless Steel	Finishing	0.4											●	●															D8 F64 F68	
		0.8											●	●																
Stainless Steel	Medium-Roughing	0.8											●	●																
1.2													□	●																
Stainless Steel / Heat-Resistant Alloys	Finishing-Medium	0.4											●	●							●	●	●	●	●	●	●	●		
		0.8											●	●							●	●	●	●	●	●	●	●		
Stainless Steel / Heat-Resistant Alloys	Medium-Roughing	0.4											●	●							●	●	●	●	●	●	●	●		
		0.8											●	●							●	●	●	●	●	●	●	●		
Stainless Steel / Heat-Resistant Alloys	Medium-Roughing	0.8											●	●							●	●	●	●	●	●	●	●		
		1.2											●	●							●	●	●	●	●	●	●	●		
Stainless Steel / Heat-Resistant Alloys	Medium-Roughing / Sharp Edge	0.4																				●	●	●	●	●	●	●		
		0.8												●	●						●	●	●	●	●	●	●	●		
Stainless Steel / Heat-Resistant Alloys	Medium-Roughing	0.4											●	●							●	●	●	●	●	●	●	●		
		0.8											●	●							●	●	●	●	●	●	●	●		
Cast Iron	Roughing	0.4																												
		0.8																												
Cast Iron	Roughing	1.2																												
		1.2																												
Cast Iron	Roughing	0.8																												
		1.2																												

B

Negative

C

D

R

S

T

V

W

Insert (Turning)