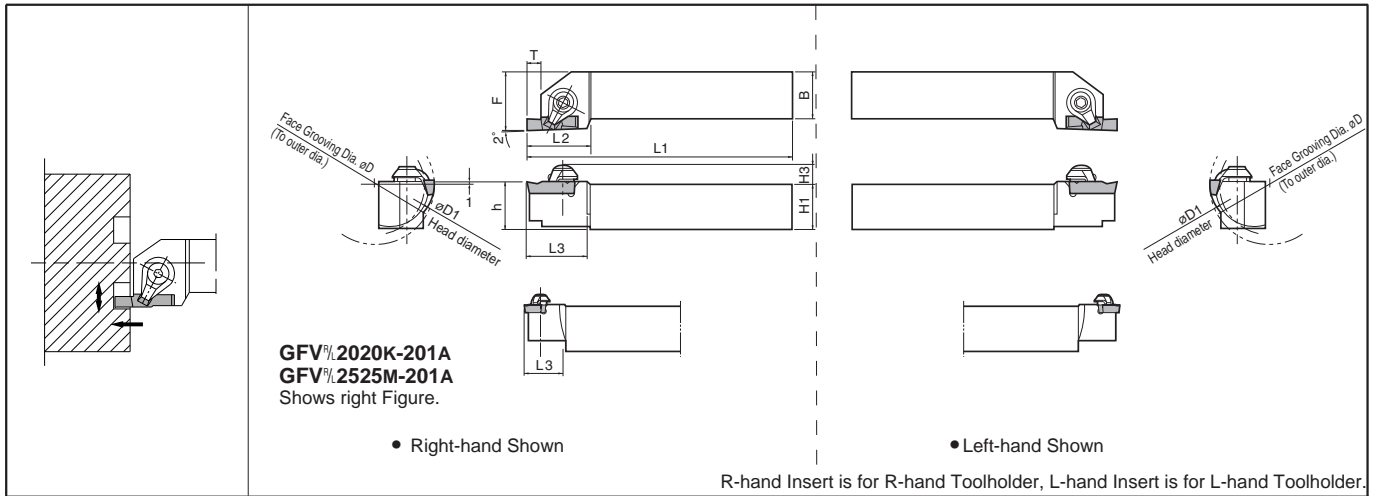


Face Grooving Toolholders [GVF Insert]

GVF



Toolholder Dimensions

Description	Std.		Dimension (mm)											Face Grooving Dia. øD		Spare Parts			Applicable Inserts G83				
	R	L	H1	h	H3	B	L1	L2	L3	F	T	øD1	MIN.	MAX.	Clamp Set		Wrench						
															CPS-5V	-	LW	FT					
GVF^{R/L} 2020K-201A 2525M-201A	●	●	20	21	6.5	20	125	20	19	25	2.2	40	20	∞	CPS-5V	-	FT-15	GVF ^{R/L} 200A-340A GVF ^{R/L} 100AR-150AR					
GVF^{R/L} 2020K-351B 2525M-351B 2020K-352B 2525M-352B 2020K-501B 2525M-501B 2020K-502B 2525M-502B 2020K-701B 2525M-701B 2020K-702B 2525M-702B	●	●	20	21	8.0	20	125	28	26	25	4.6	35	35	50	-	CPS-6V	LW-3	GVF ^{R/L} 250B-350B GVF ^{R/L} 150BR					
	●	●	25	26		25	150	30	28	32	5.1		∞	GVF ^{R/L} 400B-490B GVF ^{R/L} 200BR									
	●	●	20	21		20	125	28	26	25	4.6	50	50	70				GVF ^{R/L} 250B-350B GVF ^{R/L} 150BR					
	●	●	25	26		25	150	30	28	32	5.1		∞	GVF ^{R/L} 400B-490B GVF ^{R/L} 200BR									
	●	●	20	21		20	125	28	26	25	4.6	70	70	100				GVF ^{R/L} 250B-350B GVF ^{R/L} 150BR					
	●	●	25	26		25	150	30	28	32	5.1		∞	GVF ^{R/L} 400B-490B GVF ^{R/L} 200BR									
	GVF^{R/L} 2525M-501C 2525M-502C 2525M-701C 2525M-702C 2525M-1001C 2525M-1002C 2525M-1501C 2525M-1502C	●	●	25		26	9.5	25	150	35	32	35	6.6	50				50	70	-	CPS-8V	LW-4	GVF ^{R/L} 350C-450C GVF ^{R/L} 500C-600C
		●	●										8.1					∞	GVF ^{R/L} 350C-450C GVF ^{R/L} 500C-600C				
		●	●										6.6	70				100	GVF ^{R/L} 350C-450C GVF ^{R/L} 500C-600C				
		●	●										8.1	∞				GVF ^{R/L} 350C-450C GVF ^{R/L} 500C-600C					
●		●	6.6		100								150	GVF ^{R/L} 350C-450C GVF ^{R/L} 500C-600C									
●		●	8.1		∞								GVF ^{R/L} 350C-450C GVF ^{R/L} 500C-600C										
●	●	6.6	150	250	GVF ^{R/L} 350C-450C GVF ^{R/L} 500C-600C																		
●	●	8.1	∞	GVF ^{R/L} 350C-450C GVF ^{R/L} 500C-600C																			

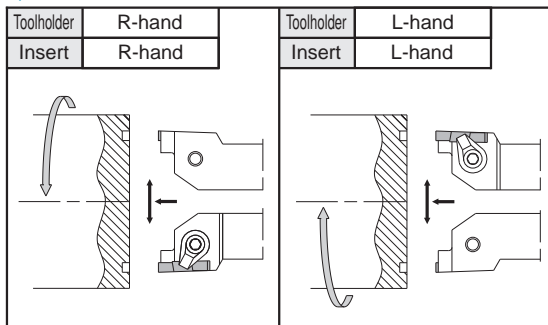
Note1. Dimension T shows available grooving depth.

2. øD1 shows toolholder head diameter to L3.

3. The value () of Face Grooving Dia. (øD Max) is the maximum outer diameter value after the initial groove between MIN-MAX. (It is possible to widen the groove to infinity ∞).
 The value () of Face Grooving Dia. (øD Min) is the minimum diameter of the boss which remains in the center when widening the groove width to a smaller value after the initial groove between MIN-MAX.

4. Standard toolholders are designed with the edge position 1.0mm above the center. When using non-standard Toolholders, set the Edge position 1.0mm above the center.

Selection of Toolholder & Insert



● : Std. Item □ : Check Availability