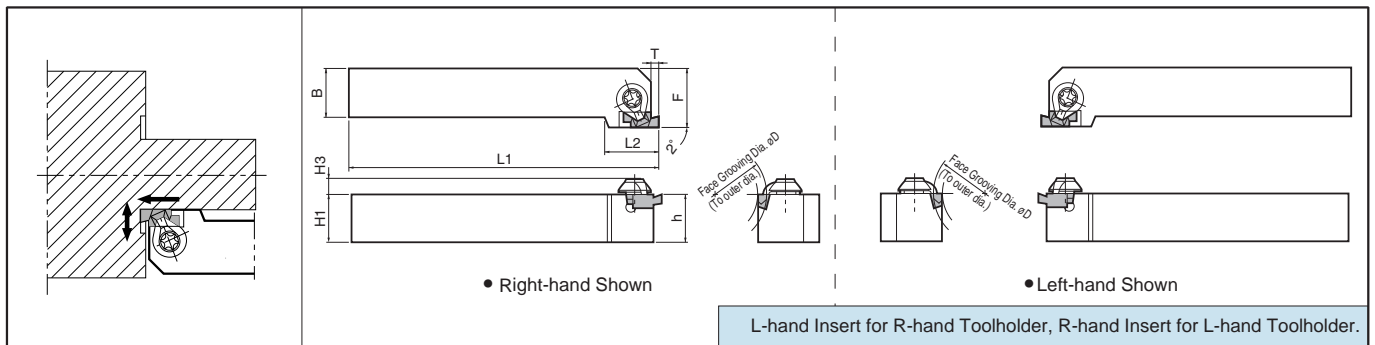
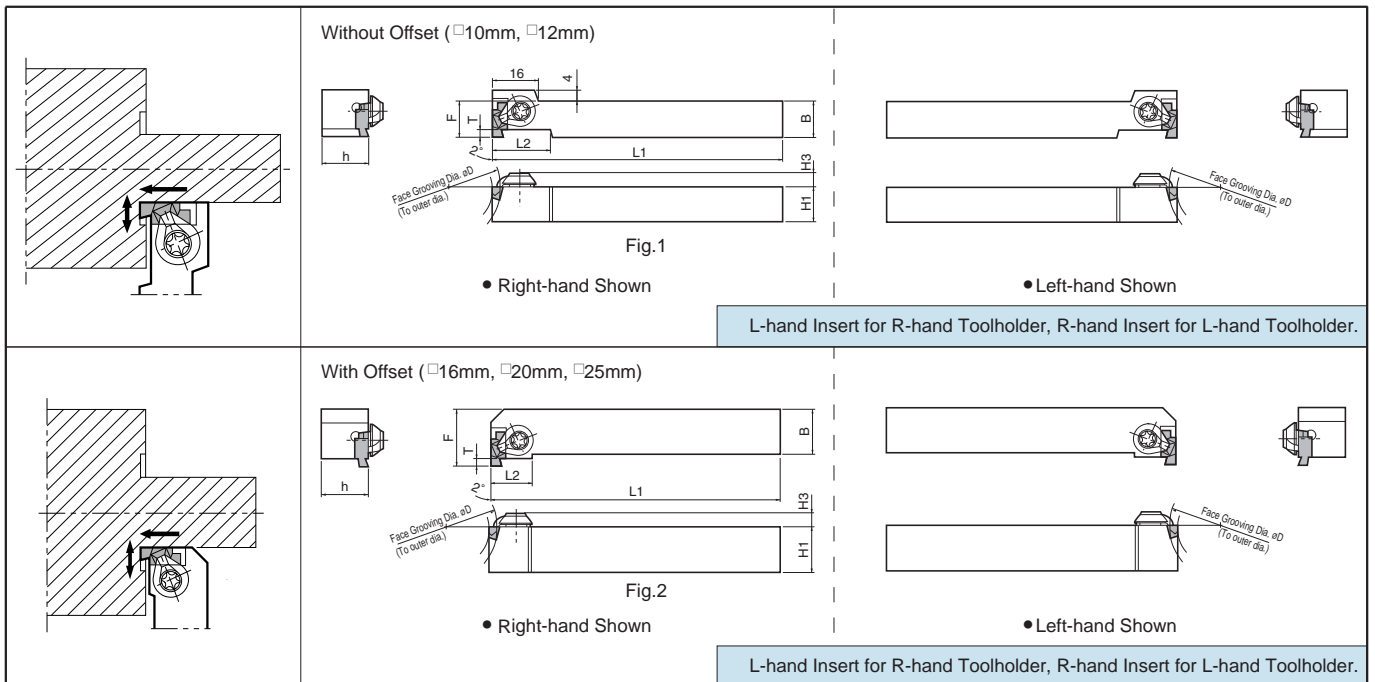


# Small Diameter Face Grooving Toolholders [GVF-AA Insert]

## GFVS-AA



## GFVT-AA



### Toolholder Dimensions

Description	Std.	Dimension (mm)										Face Grooving Dia. øD		Drawing	Spare Parts		Applicable Inserts G77		
		R	L	H1	h	H3	B	L1	L2	F	T	MIN.	MAX.		Clamp Set	Wrench			
GFVS <sup>R/L</sup>	1010F-08AA	<input type="checkbox"/>	<input type="checkbox"/>	10	10		10	80		15									GVF <sup>k</sup> /k100-005AA } GVF <sup>k</sup> /k300-005AA
	1212H-08AA	<input type="checkbox"/>	<input type="checkbox"/>	12	12		12	100		16									
	1616H-08AA	<input type="checkbox"/>	<input type="checkbox"/>	16	16	5.5	16	100	18	20	2.2	8	∞	-	CPS-5V	FT-15			
	2020K-08AA	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	20	20		20	125		25									
	2525M-08AA	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	25	25		25	150		32									
GFVT <sup>R/L</sup>	1010F-08AA	<input type="checkbox"/>	<input type="checkbox"/>	10	10		10	80		10								GVF <sup>k</sup> /k100-005AA } GVF <sup>k</sup> /k300-005AA	
	1212H-08AA	<input type="checkbox"/>	<input type="checkbox"/>	12	12		12	100	20	12				Fig.1					
	1616H-08AA	<input type="checkbox"/>	<input type="checkbox"/>	16	16	5.5	16	100		20	2.2	8	∞		CPS-5V	FT-15			
	2020K-08AA	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	20	20		20	125	14	25				Fig.2					
	2525M-08AA	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	25	25		25	150		32									

Note 1: Dimension T shows available grooving depth.

2. The value ( ) of Face Grooving External Dia. (øD Max) is the maximum outer diameter value after the initial groove between MIN-MAX. (It is possible to widen the groove to infinity ∞).

The value ( ) of Face Grooving External Dia. (øD Min) is the minimum diameter of the boss which remains in the center when widening the groove width to a smaller value after the initial groove between MIN-MAX.

● : Std. Item  
□ : Check Availability