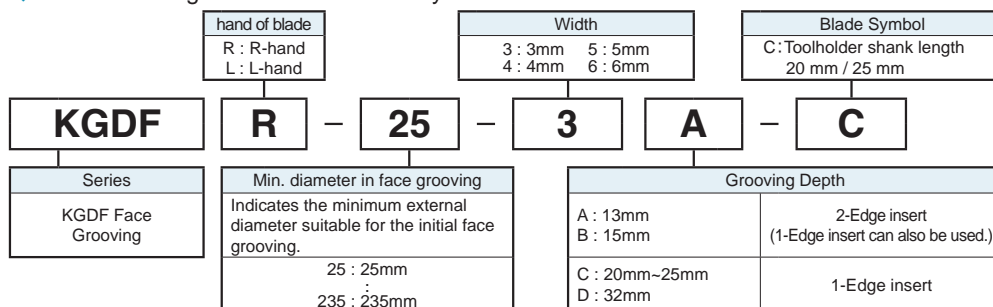


● Blade Dimensions

Shape R-hand Shown	Blade Description	Std.		Dimension (mm)			Face Grooving Dia. øD(mm)		Applicable Inserts ● G69	Toolholder ● G28
		R	L	L	T	A	MIN.	MAX.		
	KGDF^{R/L} -25-3A-C	●	●	47.4	13	2	25	30	GDFM 3020N-030GM GDFM 3020N-030DM GDFMS 3020N-030DM	KGDF^R.....C KGDS^{R/L}.....C
	-30-3A-C	●	●				30	40		
	-40-3A-C	●	●				40	50		
	-50-3B-C	●	●	50	65					
	-65-3B-C	●	●	49.4	15		65	85		
	-85-3B-C	●	●				85	110		
	-110-3B-C	●	●				110	145		
	-50-3C-C	●	●	56.4	22		50	65		
	-65-3C-C	●	●	59.4	25		65	85		
	-85-3C-C	●	●			85	110			
	-110-3C-C	●	●			110	145			
	KGDF^{R/L} -25-4A-C	●	●	47.4	13	3	25	35	GDFM 4020N-040GM GDFM 4020N-040DM GDFMS 4020N-040DM	
	-35-4B-C	●	●				35	50		
	-50-4B-C	●	●				50	70		
	-70-4B-C	●	●	49.4	15		70	100		
	-100-4B-C	●	●				100	150		
	-150-4B-C	●	●				150	220		
	-220-4B-C	●	●	59.4	25		220	∞		
	-35-4C-C	●	●				35	50		
	-50-4C-C	●	●				50	70		
	-70-4C-C	●	●	59.4	25	70	100			
	-100-4C-C	●	●			100	150			
	-150-4C-C	●	●			150	220			
	-220-4C-C	●	●	49.4	15	4	220	∞	GDFM 5020N-040GM GDFM 5020N-040DM GDFMS 5020N-040DM	
	KGDF^{R/L} -25-5B-C	●	●				25	35		
	-35-5B-C	●	●				35	50		
	-50-5B-C	●	●				50	75		
	-75-5B-C	●	●				75	115		
	-115-5B-C	●	●				115	180		
	-180-5B-C	●	●				180	235		
	-235-5B-C	●	●				235	∞		
	-25-5C-C	●	●				54.4	20		
	-35-5C-C	●	●	59.4	25	35	50			
	-50-5C-C	●	●			50	75			
	-75-5C-C	●	●			75	115			
	-115-5C-C	●	●	59.4	25	115	180			
	-180-5C-C	●	●			180	235			
	-235-5C-C	●	●			235	∞			
	-75-5D-C	●	●	66.4	32	75	115			
	-115-5D-C	●	●			115	180			
	-180-5D-C	●	●			180	235			
	-235-5D-C	●	●	49.4	15	5	235	∞	GDFM 6020N-040GM GDFM 6020N-040DM GDFMS 6020N-040DM	
	KGDF^{R/L} -25-6B-C	●	●				25	35		
	-35-6B-C	●	●				35	50		
	-50-6B-C	●	●				50	75		
	-75-6B-C	●	●				75	115		
	-115-6B-C	●	●				115	180		
	-180-6B-C	●	●				180	235		
-235-6B-C	●	●	235				∞			
-25-6C-C	●	●	54.4				20	25		35
-35-6C-C	●	●	59.4	25	35	50				
-50-6C-C	●	●			50	75				
-75-6C-C	●	●			75	115				
-115-6C-C	●	●	59.4	25	115	180				
-180-6C-C	●	●			180	235				
-235-6C-C	●	●			235	∞				
-75-6D-C	●	●	66.4	32	75	115				
-115-6D-C	●	●			115	180				
-180-6D-C	●	●			180	235				
-235-6D-C	●	●	66.4	32	235	∞				



◆ Face Grooving Blade Identification System



Description
Lot No.
Example of printing of blade number

● : Std. Item □ : Check Availability