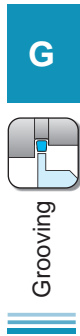


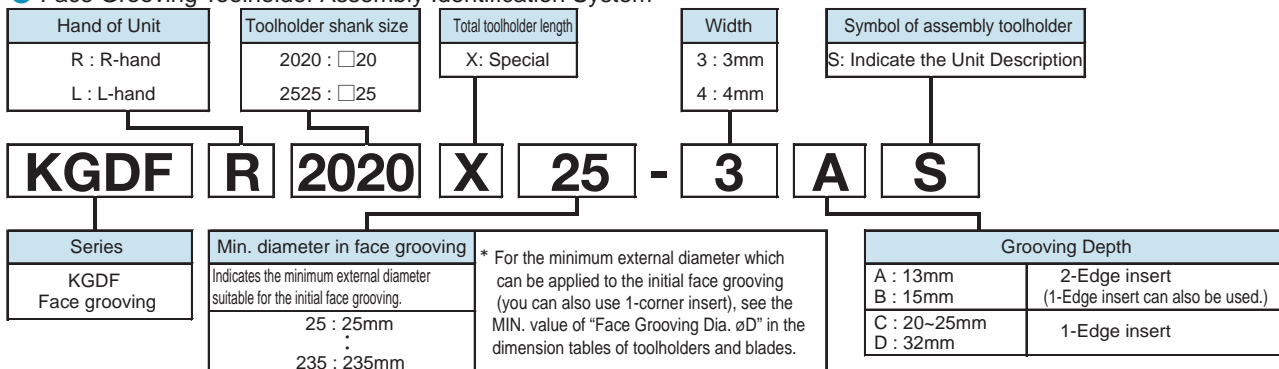
● Toolholder Dimensions

Angle	Width (mm)	Max. depth of cut (mm)	Unit Description	Std.		Toolholder Description ● G28	Blade Description ● G73	Dimension (mm)							Width (mm)	Face Grooving Dia. øD (mm)	
				R	L			H1-h	H2	H3	B	L1	L2	F1		T	W
0°	4	13	KGDF <sup>90</sup> / <sub>L</sub> 2020X25-4AS ●●	●	●	KGD <sup>90</sup> / <sub>R</sub> 2020-C	KGDF <sup>90</sup> / <sub>L</sub> -25-4A-C	20	12	11.6	20	24.2	13	4	25	35	
			2020X35-4BS ●●	●	●		-35-4B-C								35	50	
			2020X50-4BS ●●	●	●		-50-4B-C								50	70	
			2020X70-4BS ●●	●	●		-70-4B-C								70	100	
		2020X100-4BS ●●	●	●	-100-4B-C		100								150		
		2020X150-4BS ●●	●	●	-150-4B-C		150								220		
		2020X220-4BS ●●	●	●	-220-4B-C		220								∞		
		2020X35-4CS ●●	●	●	-35-4C-C		35								50		
		2020X50-4CS ●●	●	●	-50-4C-C		50								70		
		2020X70-4CS ●●	●	●	-70-4C-C		70								100		
		2020X100-4CS ●●	●	●	-100-4C-C		100								150		
		2020X150-4CS ●●	●	●	-150-4C-C		150								220		
	2020X220-4CS ●●	●	●	-220-4C-C	220	∞											
	15	15	15	KGDF <sup>90</sup> / <sub>L</sub> 2525X25-4AS ●●	●	●	KGD <sup>90</sup> / <sub>R</sub> 2525-C	KGDF <sup>90</sup> / <sub>L</sub> -25-4A-C	25	7	11.6	25	29.2	15	4	25	35
	2525X35-4BS ●●			●	●	-35-4B-C		35								50	
	2525X50-4BS ●●			●	●	-50-4B-C		50								70	
	2525X70-4BS ●●			●	●	-70-4B-C		70								100	
	2525X100-4BS ●●	●	●	-100-4B-C	100	150											
	2525X150-4BS ●●	●	●	-150-4B-C	150	220											
	2525X220-4BS ●●	●	●	-220-4B-C	220	∞											
	2525X35-4CS ●●	●	●	-35-4C-C	35	50											
	2525X50-4CS ●●	●	●	-50-4C-C	50	70											
	2525X70-4CS ●●	●	●	-70-4C-C	70	100											
	2525X100-4CS ●●	●	●	-100-4C-C	100	150											
	2525X150-4CS ●●	●	●	-150-4C-C	150	220											
	2525X220-4CS ●●	●	●	-220-4C-C	220	∞											
	15	20	20	KGDF <sup>90</sup> / <sub>L</sub> 2020X25-5BS ●●	●	●	KGD <sup>90</sup> / <sub>R</sub> 2020-C	KGDF <sup>90</sup> / <sub>L</sub> -25-5B-C	20	12	11.6	20	24.2	15	5	25	35
	2020X35-5BS ●●			●	●	-35-5B-C		35								50	
	2020X50-5BS ●●			●	●	-50-5B-C		50								75	
	2020X75-5BS ●●			●	●	-75-5B-C		75								115	
	2020X115-5BS ●●	●	●	-115-5B-C	115	180											
	2020X180-5BS ●●	●	●	-180-5B-C	180	235											
	2020X235-5BS ●●	●	●	-235-5B-C	235	∞											
	2020X25-5CS ●●	●	●	-25-5C-C	25	35											
	2020X35-5CS ●●	●	●	-35-5C-C	35	50											
	2020X50-5CS ●●	●	●	-50-5C-C	50	75											
	2020X75-5CS ●●	●	●	-75-5C-C	75	115											
	2020X115-5CS ●●	●	●	-115-5C-C	115	180											
	2020X180-5CS ●●	●	●	-180-5C-C	180	235											
	2020X235-5CS ●●	●	●	-235-5C-C	235	∞											
	15	25	25	KGDF <sup>90</sup> / <sub>L</sub> 2525X25-5BS ●●	●	●	KGD <sup>90</sup> / <sub>R</sub> 2525-C	KGDF <sup>90</sup> / <sub>L</sub> -25-5B-C	25	7	11.6	25	29.2	15	5	25	35
	2525X35-5BS ●●			●	●	-35-5B-C		35								50	
	2525X50-5BS ●●			●	●	-50-5B-C		50								75	
	2525X75-5BS ●●			●	●	-75-5B-C		75								115	
	2525X115-5BS ●●	●	●	-115-5B-C	115	180											
	2525X180-5BS ●●	●	●	-180-5B-C	180	235											
	2525X235-5BS ●●	●	●	-235-5B-C	235	∞											
	2525X25-5CS ●●	●	●	-25-5C-C	25	35											
2525X35-5CS ●●	●	●	-35-5C-C	35	50												
2525X50-5CS ●●	●	●	-50-5C-C	50	75												
2525X75-5DS ●●	●	●	-75-5D-C	75	115												
2525X115-5DS ●●	●	●	-115-5D-C	115	180												
2525X180-5DS ●●	●	●	-180-5D-C	180	235												
2525X235-5DS ●●	●	●	-235-5D-C	235	∞												



Grooving

● Face Grooving Toolholder Assembly Identification System



● : Std. Item □ : Check Availability