

80° Rhombic / Negative with Hole

	(mm)			(mm)			
Description	A	T	ød	Description	A	T	ød
CN_0903_	9.525	3.18	3.81	CN_1204_	12.70	4.76	5.16
CN_0904_	9.525	4.76	3.81	CN_1606_	15.875	6.35	6.35
				CN_1906_	19.05	6.35	7.94

Insert	Description	Dim. (mm)	Material														Ref. Page for Toolholder	Applicable Chipbreaker Range (ap indicates radius)											
			Cermet	MEGACOAT Cermet	CVD Coated Carbide				PVD Coated Carbide		MEGACOAT	Carbide	P	M	K	N			S	H									
		rε	TN6010	TN6020	TN60	PV7005	PV7010	PV7025	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA4505	CA4515	PR930	PR1005	PR1025	PR1125	PR1225	PR1305	PR1310	PR1325	KW10	SW05			
Medium	CNMG 120404HK 120408HK	0.4		●																								D8 F64 F68	
		0.8		●																									
Medium	CNMG 120404TN-V 120408TN-V	0.4		●																								D8 F64 F68	
		0.8		●																									
Medium-Roughing	CNMG 120404CS 120408CS 120412CS	0.4							●	●																		D8 F64 F68	
		0.8							●	●																			
		1.2							●	●																			
Medium-Roughing	CNMG 090304GS 090308GS	0.4							●	●																		D8 F68	
		0.8							●	●																			
		1.2							●	●																			
Medium-Roughing	CNMG 120404GS 120408GS 120412GS	0.4							●	●																		D8 F64 F68	
		0.8							●	●																			
		1.2							●	●																			
Medium-Roughing	CNMG 120404PS 120408PS 120412PS 120416PS	0.4	●			●	●	●	●	●	●	●	●	●					●									D8 F64 F68	
		0.8	●			●	●	●	●	●	●	●	●	●					●										
		1.2	●			●	●	●	●	●	●	●	●	●					●										
Medium-Roughing	CNMG 160612PS 160616PS	1.2							●	●	●	●	●	●														D8	
		1.6							●	●	●	●	●	●															
		1.6							●	●	●	●	●	●															
Medium-Roughing	CNMG 120404HS 120408HS 120412HS 120416HS	0.4	●	●					●	●																		D8 F64 F68	
		0.8	●	●					●	●																			
		1.2	●	●					●	●																			
Medium-Roughing	CNMG 160612HS 160616HS	1.2							●	●																		D8	
		1.6							●	●																			
		1.6							●	●																			
Medium-Roughing / High Feed	CNMG 120408PT 120412PT	0.8							●	●																		D8 F64 F68	
		1.2							●	●																			
		1.6							●	●																			
Medium-Roughing / High Feed	CNMG 160608PT 160612PT 160616PT	0.8							●	●																		D8	
		1.2							●	●																			
		1.6							●	●																			
Medium-Roughing / High Feed	CNMG 120408GT 120412GT	0.8							●	●																		D8 F64 F68	
		1.2							●	●																			
		1.2							●	●																			
Medium-Roughing / High Feed	CNMG 120408HT 120412HT	0.8		●					●	●																		D8 F64 F68	
		1.2		□					●	●																			

{ TN30 PV30 PV60 PV90 PV7020 } Reference Page B19
 { CA4010 CA4115 CA4120 PR915 PR905 }

● : Std. Item R : Std. Item (R-hand Only) L : Std. Item (L-hand Only) □ : Check Availability

Inserts are sold in 10 piece boxes.