

● Toolholder Dimensions

Description	Std.		Min. Cutting Dia.	Dimension (mm)							Drawing	Spare Parts				Reference page for applicable inserts
	R	L		øA	øD	H	L1	L2	F	T		Clamp Set		Wrench	Wrench	
GIV [®] /L	1216-1SS			12	16	15	150	20	6.0	2.2	Fig.1	CPS-4V	-	FT-10	-	G54
	1420-1S			14	20	19	150	24	7.0	2.2	Fig.1	CPS-5F	-	FT-15	-	
	1620-1A			16	20	19	160	28	8.0	2.2	Fig.2	CPS-5V	-	FT-15	-	
	2025-1B			20	25	23	180	35	10.0	Note2) 2.8	Fig.2	CPS-5V	-	FT-15	-	
	2025-2B									Note2) 3.2						
	2532-1C			25	32	30	200	43	12.5	Note3) 4.5	Fig.2	-	CPS-6V	-	LW-3	
	3232-1C			32			220	52	16.0							
	4032-1C			40			250	43	21.0	Fig.3						
	2532-2C			25	32	30	200	43	12.5		Note4) 5.5	Fig.2				
	3232-2C			32			220	52	16.0							
4032-2C			40	250			43	22.2	Fig.3							
GIV [®] /L	1412-1SE			14	12	11.4	150	18	7.7	1.7	Fig.1	CPS-5F	-	FT-15	-	
	1612-1AE			16	12	11.4	150	19	8.2	2.2	Fig.2	CPS-5V	-	FT-15	-	
	2016-1BE			20	16	15.2	180	20	11.2	Note5) 2.8	Fig.2	CPS-5V	-	FT-15	-	
	2016-2BE									Note5) 3.2						
	2520-1CE			25	20	19	200	25	14.5	Note6) 4.5	Fig.2	-	CPS-6V	-	LW-3	
	3225-1CE			32	25	24	220	24	17.5	Note7) 4.5						
	4032-1CE			40	32	31	240	29	21.0	Note7) 4.5						
	2720-2CE			27	20	19	200	25	16.2	Note4) 5.5	Fig.2	-	CPS-6V	-	LW-3	
3225-2CE			32	25	24	220	24	18.7								
4032-2CE			40	32	31	240	29	22.2								
GIV [®] /L	1616-1AW			16	16	15	175	48	10.6	2.2	-	CPS-5V	-	FT-15	-	
	2020-1BW			20	20	19	220	60	14.6	Note1) 2.8	-	CPS-5V	-	FT-15	-	
	2020-2BW									Note2) 3.2						
	2525-1CW			25	25	24	260	70	19.1	Note3) 4.5	-	-	CPS-6V	-	LW-3	
2525-2CW			Note4) 5.5													

* Dimension T shows available grooving depth

Note 1: GIV[®]/L.200B~250B Insert can be used up to a Groove Depth 3.2mm.

Note 2: GIV[®]/L.300B~400B Insert can be used up to a Groove Depth 4.2mm.

Note 3: GIV[®]/L.340C Insert can be used up to a Groove Depth 5.5mm

Note 4: GIV[®]/L.430C~500C Insert can be used up to a Groove Depth 6.3mm

Note 5: GIV[®]/L.300B~400B Insert can be used up to a Groove Depth 3.8mm. (When using GIV[®]/L.2016-2BE)

Note 6: GIV[®]/L.340C Insert can be used up to a Groove Depth 4.7mm. (When using GIV[®]/L.2520-1CE)

Note 7: GIV[®]/L.340C Insert can be used up to a Groove Depth 5.3mm. (When using GIV[®]/L.3225-1CE, GIV[®]/L.4032-1CE)

If you need any of insert groove depth specified in notes 1 to 7, modify the dimension T of toolholder.

● : Std. Item □ : Check Availability



Grooving