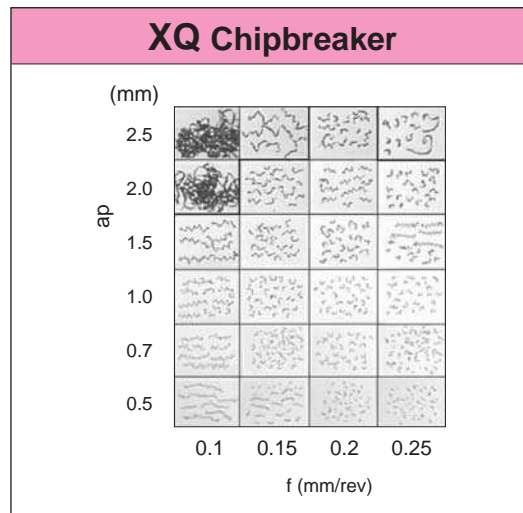
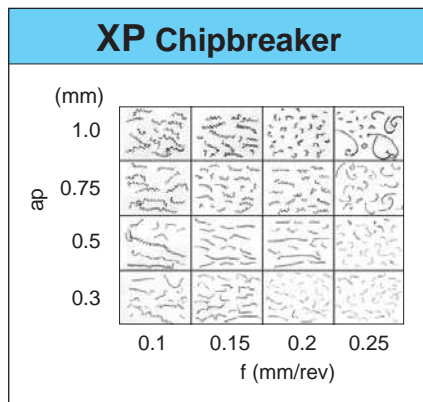
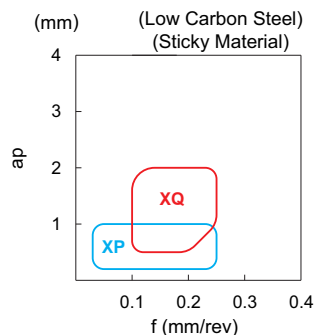


Low Carbon Steel / Sticky Material

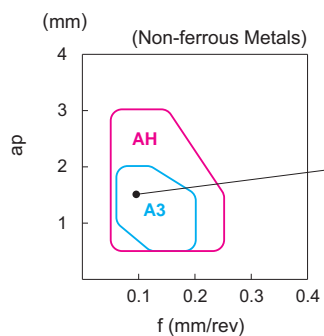
Cutting Range	Name	Design	Advantages
Finishing	XP		Consistent chip breaking performance even for low carbon steel and sticky material.
Finishing-Medium	XQ		Wide chip control range and sharp cutting performance. Applicable to low carbon steel and sticky material.

● Applicable Chipbreaker Range



Non-ferrous Metals

Cutting Range	Name	Design	Advantages
Finishing-Medium	AH		Positive chip groove and good chip control with low cutting force. Polished surface reduces adhesion.
Finishing-Medium	A3		Large rake angle, smooth chip flow and less adhesion. Sharp edge and good surface finish.



B



Insert (Turning)

