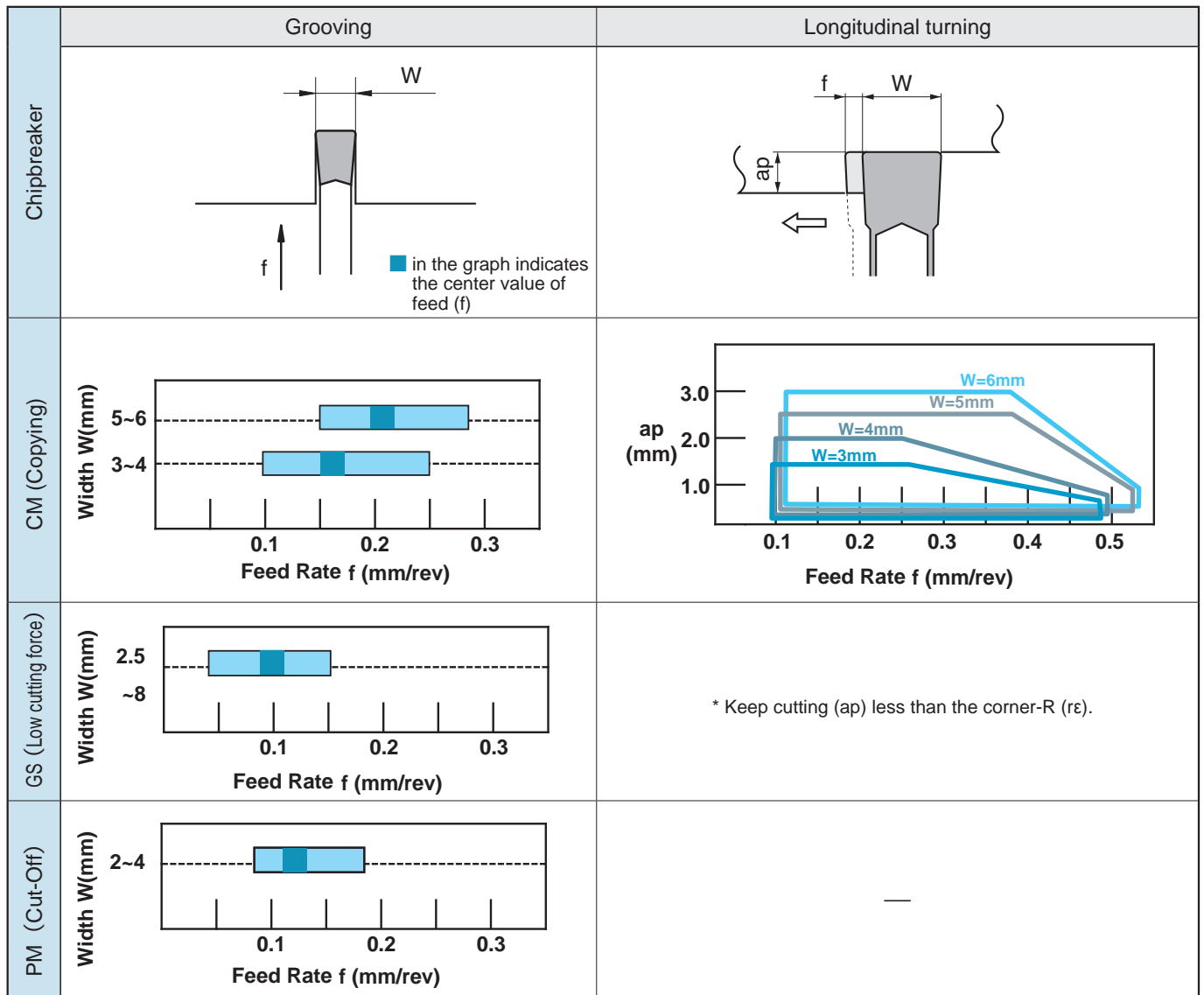


# Recommended Cutting Conditions



- 1) The above values are based on the condition that the dimension T of toolholder is 17 mm or less.
- 2) If the toolholder is not for the 8 mm width insert and its dimension T is over 17 mm, set the values for traversing to less than 90% of those above.

## ◆ CM Chipbreakers [Cutting amount (ap) in back copying]

- Estimated maximum cutting amount (ap) in back copying

Description	Max ap (ap : mm)				
	Toolholder part No.				
	KGD...-2T...	KGD...-3T...	KGD...-4T...	KGD...-5T...	KGD...-6T...
GDM 3020N-150R-CM	0.24	0.20	-	-	-
4020N-200R-CM	-	0.24	0.20	-	-
5020N-250R-CM	-	-	0.30	0.20	-
6020N-300R-CM	-	-	-	0.30	0.25

