
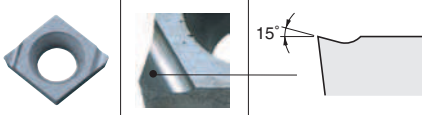
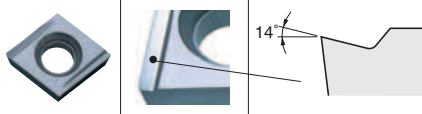
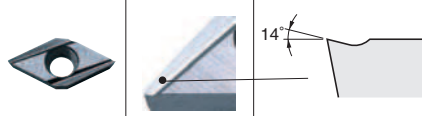
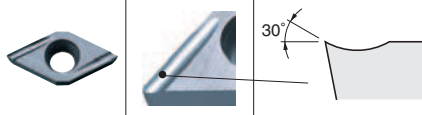


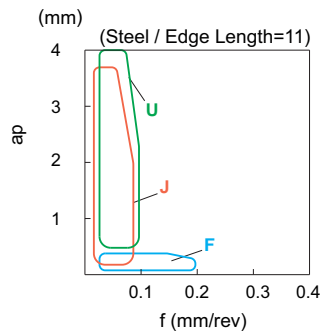
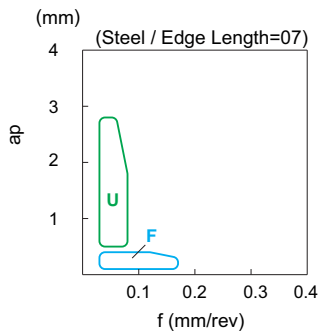
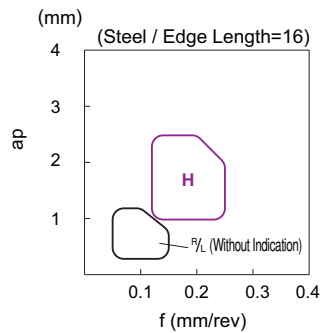
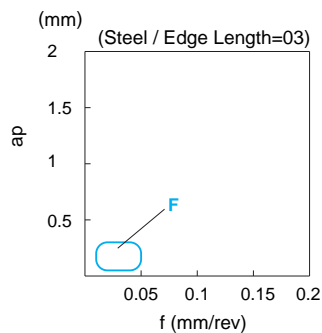
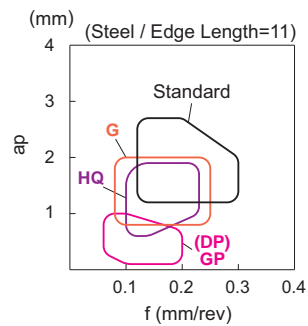
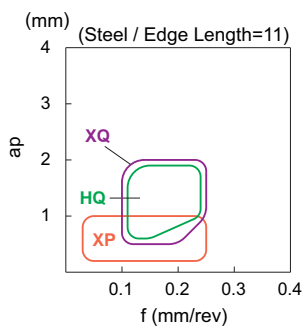
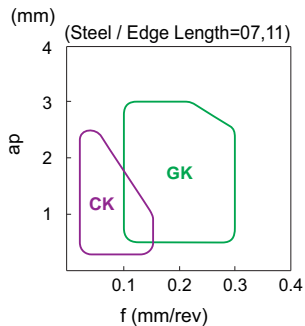
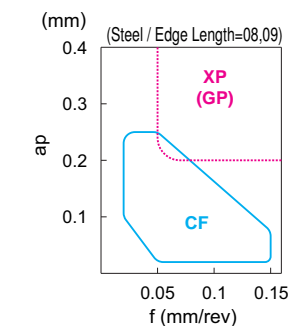
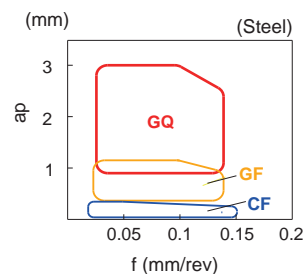
Steel

2 Ground Chipbreaker

Cutting Range	Name	Design	Advantages
Finishing	Lead (Without Indication)		Good chip control at finishing to light cutting with low cutting force.
Finishing	F		Good chip control at finishing to light cutting with low cutting force.
Medium	Y		Sharp cutting performance and good surface finish.

Cutting Range	Name	Design	Advantages
Low Feed	J		Slant chipbreaker width and chip control at various ap. Suitable for automatic lathes.
Low Feed	U		Good chip control at low feed rate and varied ap with low cutting force.

● Applicable Chipbreaker Range



B



Insert (Turning)