

Alternative Toolholder Reference Table for Boring Bar

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Conventional Boring Bar				Alternative Toolholder												
Shank	Insert Shape	Coolant Hole	Description	Dynamic Bar (1st Recommendation)		Dynamic Bar (2nd Recommendation)										
				Coolant Hole	Description	Reference Page	Coolant Hole	Description	Reference Page							
Steel Bar	TB..	No	S06H-STUB ^{Р/Л} 06-08	No	S06H-STLB ^{Р/Л} 06-08A	F43	-	-	-							
	TP..	No	S08K-STUP ^{Р/Л} 08-10	No	S08X-STLP ^{Р/Л} 09-10A	F43	-	-	-							
			S10M-STUP ^{Р/Л} 09-12		S10L-STLP ^{Р/Л} 09-12A											
			S12M-STUP ^{Р/Л} 09-16		S12M-STLP ^{Р/Л} 11-14A											
			S16Q-STUP ^{Р/Л} 11-20		S16Q-STLP ^{Р/Л} 11-18A											
			S20R-STUP ^{Р/Л} 11-25		S20R-STLP ^{Р/Л} 11-22A											
			S25X-STUP ^{Р/Л} 16-32		S25S-STLP ^{Р/Л} 16-27A											
			WB..		No					S10H-SWUB ^{Р/Л} 06-06	No	S10H-SWUB ^{Р/Л} 06-06A	F57	-	-	-
	S10H-SWUB ^{Р/Л} 06-06-15	S10H-SWUB ^{Р/Л} 06-07A														
	S10H-SWUB ^{Р/Л} 06-07	S10H-SWUB ^{Р/Л} 08-08A														
	S10J-SWUB ^{Р/Л} 08-08															
	S10J-SWUB ^{Р/Л} 08-08-20															
	Carbide Shank Bar	CC..	No	C04G-SCLC ^{Р/Л} 03-05	No	C04G-SCLC ^{Р/Л} 03-05A	F27	-	-	-						
				C05H-SCLC ^{Р/Л} 03-06		C05H-SCLC ^{Р/Л} 03-06A										
				C06J-SCLC ^{Р/Л} 04-07		C06J-SCLC ^{Р/Л} 04-07A										
				C07K-SCLC ^{Р/Л} 04-08		C07K-SCLC ^{Р/Л} 04-08A										
				C08L-SCLC ^{Р/Л} 06-10		E08L-SCLC ^{Р/Л} 06-10A										
			Yes	E08L-SCLC ^{Р/Л} 06-10	Yes	E08L-SCLC ^{Р/Л} 06-10A										
CP..		No	C10N-SCLP ^{Р/Л} 08-12	Yes	E10N-SCLP ^{Р/Л} 08-12A	F31	-	-	-							
			C10N-SCLPR08-12-1/2		E10N-SCLPR08-12A-1/2											
			C10N-SCLPR08-12-2/3		E10N-SCLPR08-12A-2/3											
			C12Q-SCLP ^{Р/Л} 09-16		E12Q-SCLP ^{Р/Л} 08-14A											
			C12Q-SCLPR09-16-1/2		E12Q-SCLPR08-14A-1/2											
			C12Q-SCLPR09-16-2/3		E12Q-SCLPR08-14A-2/3											
			C16X-SCLP ^{Р/Л} 09-20		E16X-SCLP ^{Р/Л} 09-18A											
			C16X-SCLPR09-20-1/2		E16X-SCLPR09-18A-1/2											
			C16X-SCLPR09-20-2/3		E16X-SCLPR09-18A-2/3											
			C20S-SCLP ^{Р/Л} 09-25		E20S-SCLP ^{Р/Л} 09-22A											
			C20S-SCLPR09-25-1/2		E20S-SCLPR09-22A-1/2											
			C20S-SCLPR09-25-2/3		E20S-SCLPR09-22A-2/3											
		Yes	E10N-SCLP ^{Р/Л} 08-12	E10N-SCLP ^{Р/Л} 08-12A	F31	-	-	-	-							
			E12Q-SCLP ^{Р/Л} 09-16	E12Q-SCLP ^{Р/Л} 08-14A												
			E16X-SCLP ^{Р/Л} 09-20	E16X-SCLP ^{Р/Л} 09-18A												
			E20S-SCLP ^{Р/Л} 09-25	E20S-SCLP ^{Р/Л} 09-22A												
			DC..	No						C10N-SDUC ^{Р/Л} 07-14	Yes	E10N-SDUC ^{Р/Л} 07-14A	F35	-	-	-
										C12Q-SDUC ^{Р/Л} 07-16		E12Q-SDUC ^{Р/Л} 07-16A				
C12Q-SDUC ^{Р/Л} 11-20	E12Q-SDUC ^{Р/Л} 07-16A															
C16X-SDUC ^{Р/Л} 11-25	E16X-SDUC ^{Р/Л} 11-23A															
C20S-SDUC ^{Р/Л} 11-32	E20S-SDUC ^{Р/Л} 11-27A															
TP..	No	C10L-STUB ^{Р/Л} 06-08	Yes	C06J-STLB ^{Р/Л} 06-08A	F43	-	-	-								
		C08L-STUP ^{Р/Л} 08-10		E08L-STLP ^{Р/Л} 09-10A												
		C10N-STUP ^{Р/Л} 09-12		E10N-STLP ^{Р/Л} 09-12A												
		C10N-STUPR09-12-1/2		E10N-STLPR09-12A-1/2												
		C10N-STUPR09-12-2/3		E10N-STLPR09-12A-2/3												
		C10N-STUP ^{Р/Л} 11-12		E10N-STLP ^{Р/Л} 11-12A												
		C10N-STUPR11-12-1/2		E10N-STLPR11-12A-1/2												
		C10N-STUPR11-12-2/3		E10N-STLPR11-12A-2/3												
		C12Q-STUP ^{Р/Л} 11-14		E12Q-STLP ^{Р/Л} 11-14A												
		C12Q-STUPR11-14-1/2		E12Q-STLPR11-14A-1/2												
		C12Q-STUPR11-14-2/3		E12Q-STLPR11-14A-2/3												
		C12Q-STUP ^{Р/Л} 09-16		E12Q-STLP ^{Р/Л} 11-14A												
		C12Q-STUPR09-16-1/2		E12Q-STLPR11-14A-1/2												
		C12Q-STUPR09-16-2/3		E12Q-STLPR11-14A-2/3												
		C12Q-STUP ^{Р/Л} 11-16		E12Q-STLP ^{Р/Л} 11-14A												
		C12Q-STUPR11-16-1/2		E12Q-STLPR11-14A-1/2												
		C12Q-STUPR11-16-2/3		E12Q-STLPR11-14A-2/3												

Note) The corresponding replacements may be different from the conventional parts in minimum processing diameter or applicable insert size. Make sure of their specifications by referring to the catalog or other documents..



Boring