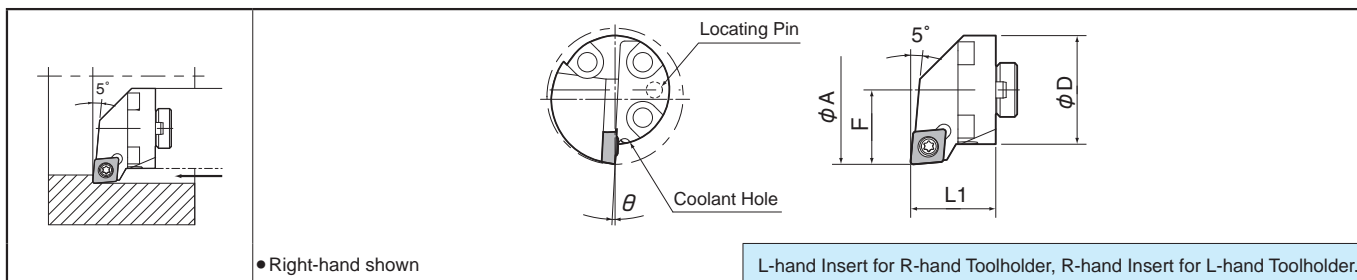


HA...SCLC09 (Boring / Internal Facing: with Coolant Hole)



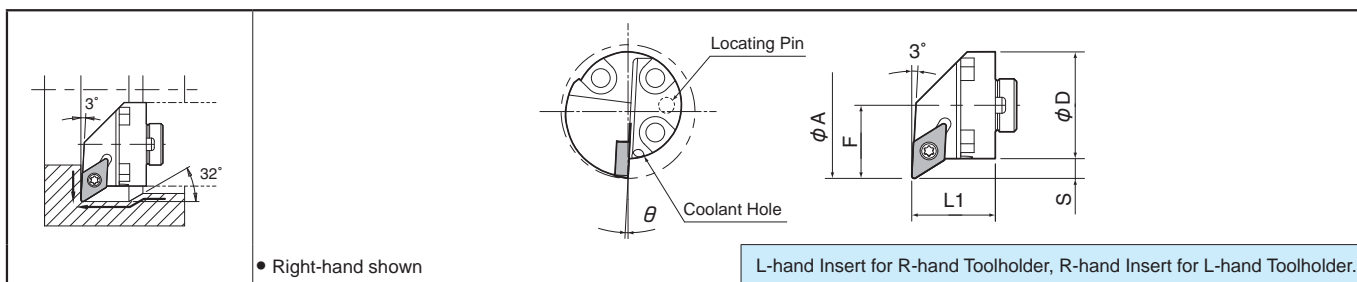
Toolholder Dimensions

Description	Std.		Min. Bore Dia.	Dimension (mm)				θ	Standard Corner-R (r)	Spare Parts		Applicable Boring Adapter F67	Applicable Inserts
	R	L		φA	φD	L1	F			S	Clamp Screw		
	HA32SCLC [®] /L 09-40	●	●	40	32	25	22	-	3°	0.8			AD32U

Applicable Inserts

Description	Ref. Page		
	Cermet / Coated Carbide / Carbide	PCD	CBN
CC..09T3..	B45~B48	C18	C10

HA...SDUC11 (Copying: with Coolant Hole)



Toolholder Dimensions

Description	Std.		Min. Bore Dia.	Dimension (mm)				θ	Standard Corner-R (r)	Spare Parts		Applicable Boring Adapter F67	Applicable Inserts
	R	L		φA	φD	L1	F			S	Clamp Screw		
	HA32SDUC [®] /L 11-40	●	●	40	32	25	22	6	3°	0.8			AD32U

Applicable Inserts

Description	Ref. Page		
	Cermet / Coated Carbide / Carbide	PCD	CBN
DC..11T3..	B52~B57	C19	C11

For recommended cutting conditions, see page F82~F83

Possible machining Area (Guide-Line for Overhang Length of AD Bar)

(SCM435 Vc=150m/min ap=0.5~3mm f=0.1~0.3mm/rev TNMG160408)

