

# Dynamic Bar [VB□□, VC□□Insert]

## A-SVUC(B)-AE Excellent Bar (Copying)

Max. Overhang Length L/D=-5.5

inner hole dia. (φ3) for A12M-SVUC<sup>®</sup>.08-16AE  
inner hole dia. (φ3) for A16Q-SVUB<sup>®</sup>.11-20AE  
inner hole dia. (φ3) for A20R-SVUB<sup>®</sup>.11-25AE  
Straight hole dia. (φ5) for A32S-SVUB<sup>®</sup>.16-40AE

Shank Dia. øD	Outer hole Dia.	Straight hole Dia. ød
ø12	ø4	-
ø16	ø5	-
ø20	-	ø5
ø25	-	ø5
ø32	-	ø5

• Right-hand shown

L-hand Insert for R-hand Toolholder, R-hand Insert for L-hand Toolholder.

## S-SVUC(B)-A Steel Bar (Copying)

Max. Overhang Length L/D=-4

• Right-hand shown

L-hand Insert for R-hand Toolholder, R-hand Insert for L-hand Toolholder.

## E-SVUC(B)-A Carbide Shank Bar (Copying)

Max. Overhang Length L/D=-7

Shank Dia. øD	Straight hole Dia. ød
ø12	ø4
ø16	ø4
ø20	ø6
ø25	ø6

• Right-hand shown

L-hand Insert for R-hand Toolholder, R-hand Insert for L-hand Toolholder.

## A-SVZC(B)-AE Excellent Bar (Back Boring)

Max. Overhang Length L/D=-5.5

inner hole dia. (φ3) for A12M-SVZC<sup>®</sup>.08-16AE  
inner hole dia. (φ3) for A16Q-SVZB<sup>®</sup>.11-20AE  
inner hole dia. (φ3) for A20R-SVZB<sup>®</sup>.11-25AE  
Straight hole dia. (φ5) for A32S-SVZB<sup>®</sup>.16-40AE

\* No shim for SVZC<sup>®</sup>. 08 type / SVZB<sup>®</sup>. 11 type.

Shank Dia. øD	Outer hole Dia.	Straight hole Dia. ød
ø12	ø4	-
ø16	ø5	-
ø20	-	ø5
ø25	-	ø5
ø32	-	ø5

• Right-hand shown

R-hand Insert for R-hand Toolholder, L-hand Insert for L-hand Toolholder.

## S-SVZC(B)-A Steel Bar (Back Boring)

Max. Overhang Length L/D=-4

• Right-hand shown

\* No shim for SVZC<sup>®</sup>. 08 type / SVZB<sup>®</sup>. 11 type.

R-hand Insert for R-hand Toolholder, L-hand Insert for L-hand Toolholder.

F



Boring