

Dynamic Bar [VB□□, VC□□, VP□□ Insert]

A-SVJP(C)(B)-AE Excellent Bar (Internal Spherical Machining / Internal Facing)

Max. Overhang Length L/D≈-5.5

For applications, see F49.

• Right-hand shown

Fig.1 Fig.2

* No shim for SVJP(C)%.08 type / SVJB%.11 type.

Shank Dia. ØD	Straight hole Dia. Ød
Ø12	Ø4
Ø16	Ø4
Ø20	Ø5
Ø25	Ø5
Ø32	Ø7
Ø40	Ø9

L-hand Insert for R-hand Toolholder, R-hand Insert for L-hand Toolholder.

S-SVJP(C)(B)-A Steel Bar (Internal Spherical Machining / Internal Facing)

Max. Overhang Length L/D≈-4

For applications, see F49.

• Right-hand shown

Fig.3 Fig.4

* No shim for SVJP(C)%.08 type / SVJB%.11 type.

L-hand Insert for R-hand Toolholder, R-hand Insert for L-hand Toolholder.

A-SVPC(B)-AE Excellent Bar (Copying / Undercutting)

Max. Overhang Length L/D≈-5.5

For applications, see F49.

• Right-hand shown

Fig.5 Fig.6

* No shim for SVPC%.08 type / SVPB%.11 type.

Shank Dia. ØD	Straight hole Dia. Ød
Ø10	Ø3
Ø12	Ø4
Ø16	Ø5
Ø20	Ø5
Ø25	Ø5
Ø32	Ø7

L-hand Insert for R-hand Toolholder, R-hand Insert for L-hand Toolholder.

S-SVPC(B)-A Steel Bar (Copying / Undercutting)

Max. Overhang Length L/D≈-4

For applications, see F49.

• Right-hand shown

Fig.7 Fig.8

* No shim for SVPC%.08 type / SVPB%.11 type.

L-hand Insert for R-hand Toolholder, R-hand Insert for L-hand Toolholder.

E-SVPC(B)-A Carbide Shank Bar (Copying / Undercutting)

Max. Overhang Length L/D≈-7

For applications, see F49.

• Right-hand shown

Fig.9 Fig.10

* No shim for SVPC%.08 type / SVPC%.11 type.

Shank Dia. ØD	Straight hole Dia. Ød
Ø10	Ø3
Ø12	Ø4
Ø16	Ø4
Ø20	Ø6
Ø25	Ø6

L-hand Insert for R-hand Toolholder, R-hand Insert for L-hand Toolholder.

F

Boring