

Chipbreaker Selection (Negative Insert)

Steel

1 Molded Chipbreaker

B



Insert (Turning)

Cutting Range	Name	Design	Advantages
Finishing (With Wiper Edge)	WP		Wiper Insert. Double feed rate is available for finishing to light cutting, while maintaining a smooth finish.
	WQ		Wiper Insert. Double feed rate possible while maintaining a smooth finish. High efficiency and good chip control.
	GP		Finishing to light cutting. Good chip control.
	HQ		Sharp cutting performance and wide range chip control with 3-D rake angle and double projection design.
Finishing-Medium	CQ		Good chip control for various ap such as copying. Applicable for up facing.
	CJ		Improved chip curing at small cutting and high feed rate cutting. Improved chip evacuation at copying and up facing.
	GS		Strong edge chipbreaker. Stable for continuous cutting and light interrupted cutting.
	CS		Strong edge chipbreaker for general purpose cutting. Stable for continuous cutting and light interrupted cutting.

● Applicable Chipbreaker Range

