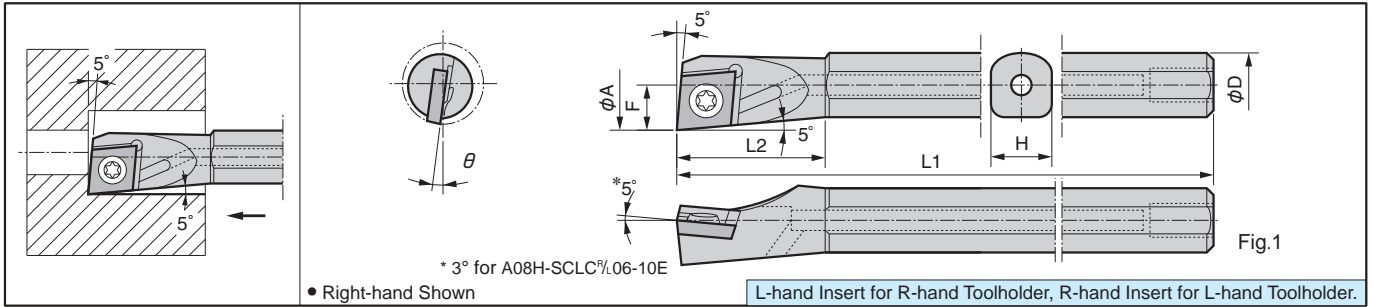


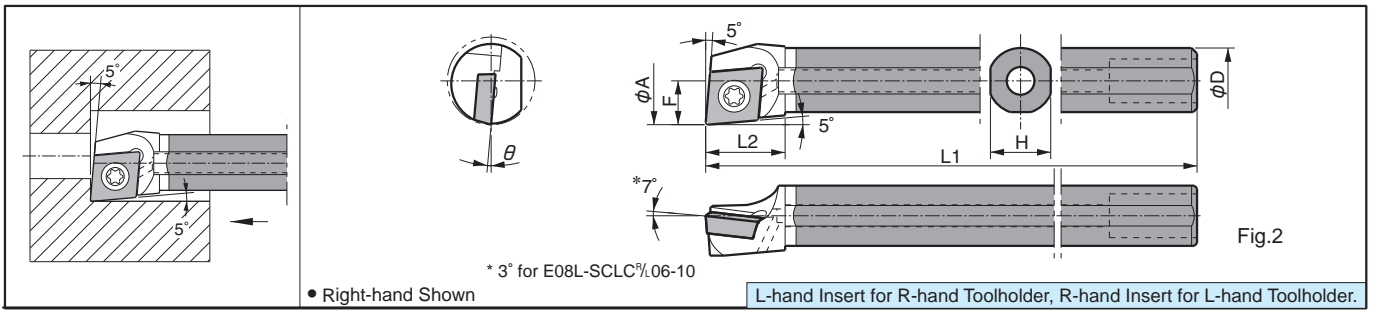
A...SCLC-E Excellent Twin-Hole Bar (Boring / Internal Facing: with Coolant Hole)

Max. Overhang Length L/D=--5



E...SCLC Carbide Twin-Hole Bar (Boring / Internal Facing: with Coolant Hole)

Max. Overhang Length L/D=--7



- Toolholder Dimensions [Will be switched to Dynamic Bar, see **F85-F88** (Alternative Toolholder Reference Table for Boring Bar)]. (For applicable sleeve / Joint, please see **F77-F79**.)

Description	(Previous Description)	Std.		Min. Bore Dia.	Dimension (mm)							θ	Standard Corner-R (r)	Drawing	Spare Parts	
		R	L		φA	φD	H	L1	L2	L3	L4				F	Clamp Screw
A08H -SCLC%06-10E	SCLC% 1008B-06EH	<input type="checkbox"/>	<input type="checkbox"/>	10	8	7	100	17	-	-	5	12°	0.2	Fig.1	SB-2545TR	FT-8
E08L -SCLC%06-10	SCLC% 1008B-06WH	<input type="checkbox"/>	<input type="checkbox"/>	10	8	7	140	11	-	-	5	10°	0.2	Fig.2	SB-2545TR	FT-8

• Applicable Inserts

Applications	Minute ap	Finishing	Finishing-Medium	Medium	Finishing-Medium	Medium	Finishing-Medium	Finishing	Finishing / Precision	Low Feed
Ref. Page	B45	B45	B45	B46	B45	B45	B45	B47	B47	B48
Insert	CF	GF	GK	FN-Z	HQ	Standard	GQ	%-F	%-FSF	(E/F)%-U
Toolholder										
Applications	Low Feed / Precision	Cast Iron	Non-ferrous Metals	Hard materials						
Ref. Page	B48	B47	C18	C10						
Insert	F%-USF	Without Chipbreaker	PCD	CBN						
Toolholder										
Applications	Low Feed / Precision	Cast Iron	Non-ferrous Metals	Hard materials						
Ref. Page	B48	B47	C18	C10						
Insert	F%-USF	Without Chipbreaker	PCD	CBN						
Toolholder										
Applications	Low Feed / Precision	Cast Iron	Non-ferrous Metals	Hard materials						
Ref. Page	B48	B47	C18	C10						
Insert	F%-USF	Without Chipbreaker	PCD	CBN						
Toolholder										
Applications	Low Feed / Precision	Cast Iron	Non-ferrous Metals	Hard materials						
Ref. Page	B48	B47	C18	C10						
Insert	F%-USF	Without Chipbreaker	PCD	CBN						
Toolholder										
Applications	Low Feed / Precision	Cast Iron	Non-ferrous Metals	Hard materials						
Ref. Page	B48	B47	C18	C10						
Insert	F%-USF	Without Chipbreaker	PCD	CBN						
Toolholder										
Applications	Low Feed / Precision	Cast Iron	Non-ferrous Metals	Hard materials						
Ref. Page	B48	B47	C18	C10						
Insert	F%-USF	Without Chipbreaker	PCD	CBN						
Toolholder										
Applications	Low Feed / Precision	Cast Iron	Non-ferrous Metals	Hard materials						
Ref. Page	B48	B47	C18	C10						
Insert	F%-USF	Without Chipbreaker	PCD	CBN						
Toolholder										
Applications	Low Feed / Precision	Cast Iron	Non-ferrous Metals	Hard materials						
Ref. Page	B48	B47	C18	C10						
Insert	F%-USF	Without Chipbreaker	PCD	CBN						
Toolholder										
Applications	Low Feed / Precision	Cast Iron	Non-ferrous Metals	Hard materials						
Ref. Page	B48	B47	C18	C10						
Insert	F%-USF	Without Chipbreaker	PCD	CBN						
Toolholder										
Applications	Low Feed / Precision	Cast Iron	Non-ferrous Metals	Hard materials						
Ref. Page	B48	B47	C18	C10						
Insert	F%-USF	Without Chipbreaker	PCD	CBN						
Toolholder										
Applications	Low Feed / Precision	Cast Iron	Non-ferrous Metals	Hard materials						
Ref. Page	B48	B47	C18	C10						
Insert	F%-USF	Without Chipbreaker	PCD	CBN						
Toolholder										

For recommended cutting conditions, see page **F82-F83**

: Check Availability