



Turning Indexable Inserts

B1~B94

B



Turning Indexable Inserts Identification System B2

Insert Color B3

Chipbreaker Selection B4~B13

Negative Inserts **B4**

Positive Inserts **B10**

Cermet / Coated Carbide / Carbide Lineup B14~B83

Turning Negative Inserts CN□□ ...80°Rhombic **B14**

DN□□ ...55°Rhombic **B20**

KN□□ ...55°Parallelogram **B25**

RN□□ ...Round **B25**

SN□□ ...90°Square **B26**

TN□□ ...60°Triangle **B30**

VN□□ ...35°Rhombic **B36**

WN□□ ...80°Trigon **B38**

Small Double Sided Tools **B42**

Double Sided Tools **B44**

Turning Positive Inserts CC□□, CP□□ ...80°Rhombic **B45**

DC□□, DP□□ ...55°Rhombic **B52**

JC□□ ...70°Rhombic **B60**

RC□□ ...Round **B60**

SC□□, SP□□ ...90°Square **B61**

TB□□, TC□□, TP□□ ...60°Triangle **B63**

VB□□, VC□□, VP□□ ...35°Rhombic **B72**

WB□□, WP□□ ...80°Trigon **B77**

YP□□ ...45°Rhombic **B80**

Bearing Machining R□MT-BB/SNMF **B80**

Inserts for Back Turning TKFB **B81**

ABS15 / ABW15 / ABW23 **B82**

Solid Tip-bars **B83**

Ceramic Inserts Identification System B84



Ceramic Lineup B85~B94

Turning Negative Inserts CN□□ ...80°Rhombic **B85**

DN□□ ...55°Rhombic **B86**

EN□□ ...75°Rhombic **B87**

RN□□ ...Round **B87**

SN□□ ...90°Square **B88**

TN□□ ...60°Triangle **B90**

VN□□ ...35°Rhombic **B91**

WN□□ ...80°Trigon **B91**

Turning Positive Inserts SP□□ ...90°Square **B92**

TB□□, TC□□, TP□□ ...60°Triangle **B92**

Inserts for High Hardened Rolls RBG / RCGX / LNUN **B93**

Grooving Inserts GH / GS **B94**