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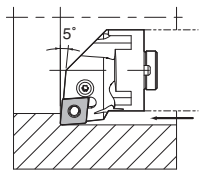
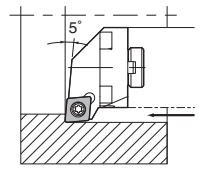
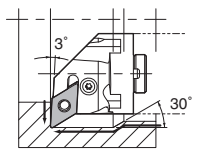
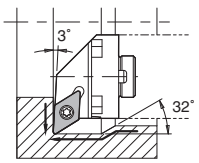
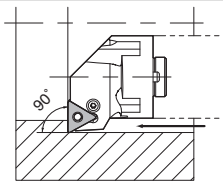
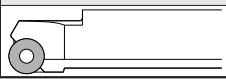
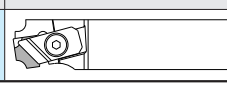
AD Bar Interchangeable Head Boring Bars with Anti-vibration Dampener System

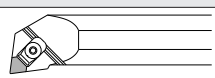
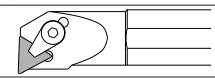
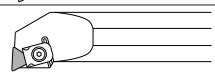
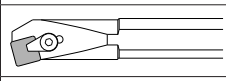
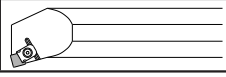
Application	Boring Bar Type	Shape	Shank Type Max. Overhang Length (L/D)	Coolant Hole Yes	Coolant Hole No	Insert Type	Min. Bore Dia. øA 7	8	10	12	14	16	18	20	25	30	32	40	43	50	63	Ref. Page for Toolholder
Boring / Internal Facing	HA···PCLN12		Anti-Vibration Dampener L/D=~5.5	●		Negative												●		●	●	F64
Boring / Internal Facing	HA···SCLC09		Anti-Vibration Dampener L/D=~6	●		Positive												●				F66
Copying	HA···PDUN15		Anti-Vibration Dampener L/D=~6	●		Negative													●	●	●	F65
Copying	HA···SDUC11		Anti-Vibration Dampener L/D=~6	●		Positive												●				F66
Boring	HA···PTFN16		Anti-Vibration Dampener L/D=~6	●		Negative												●		●	●	F65

Toolholders for Bearing Machining (Square Shank)

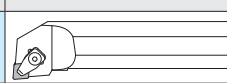
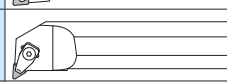
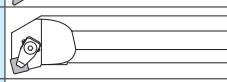
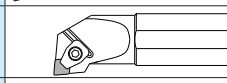
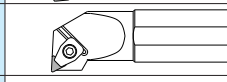
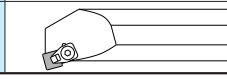
Application	Boring Bar Type	Shape	Min. Bore Dia. øA 20	25	30	32	40	50	Ref. Page for Toolholder
Boring	SRCP-B		●			●			F63

Application	Boring Bar Type	Shape	Min. Bore Dia. øA 20	25	30	32	40	50	Ref. Page for Toolholder
Round-Chamfering	CBSN-B		●						F63

Boring Bars for Ceramic / Solid CBN Tools (L/D=~3)

Application	Boring Bar Type	Shape	Min. Bore Dia. øA 16	18	20	25	30	32	40	50	Ref. Page for Toolholder
Boring / Internal Facing Machining	S···CELN									●	F73
Boring	S···CTUP		●		●	● 27		● 34	● 43	●	F61
Boring	S···CTUC								●		F73
Boring	S···CSKP				●	● 27		● 34	● 43		F60
Boring	S···CSKN									●	F73

For Min.Bore Dia. ΦA, the figure under ● may be applied depending on the toolholder type.

Application	Boring Bar Type	Shape	Min. Bore Dia. øA 20	25	30	32	40	50	Ref. Page for Toolholder
Boring / Internal Facing Machining	S···CCLN-GX						●	●	F74
Boring / Copying Machining	S···CDUN-GX						●	●	F74
Boring Machining	S···CSKN-GX						●	●	F74
Boring / Internal Facing Machining	S···CCLN-A				●		●		F75
Boring	S···CTUN-A				●				F75
Boring	S···CSKN-A				●		●		F75

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