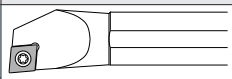
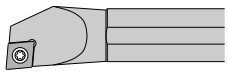
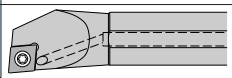
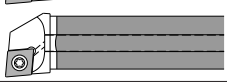
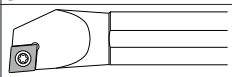
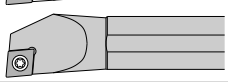
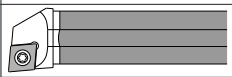
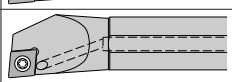
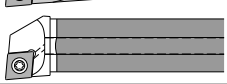
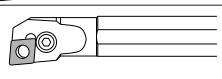
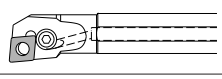
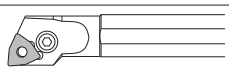
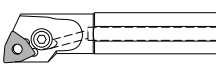
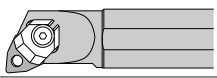
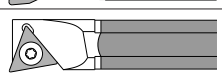
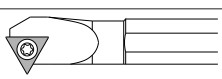
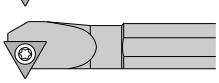
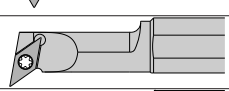
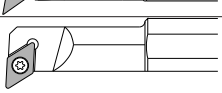
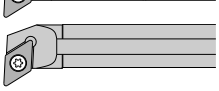
для заказа - kyocera@kyocera-tools.ru

Boring Bars for General Purpose

Application	Boring Bar Type	Shape	Shank Type / Max. Overhang Length (L/D)	Coolant Hole Yes	Coolant Hole No	Insert Type	Min. Bore Dia. øA 5	6	7	8	10	12	14	16	18	20	25	30	32	40	50	Ref. Page for Toolholder
Boring / Internal Facing	S···SCLC		Steel L/D=~3		○	Positive					●											
	S···SCLC-E		Excellent L/D=~5		○	Positive	●	●	●	●	●											F28
	C···SCLC		Carbide L/D=~7		○	Positive	●	●	●	●	●											
	A···SCLC-E		Excellent L/D=~5	●		Positive					●											F29
	E···SCLC		Carbide L/D=~7	●		Positive					●											
	S···SCLP		Steel L/D=~3		○	Positive						●	●	●	●	●	●	●				
	S···SCLP-E		Excellent L/D=~5		○	Positive						●	●	●	●	●	●					
	C···SCLP		Carbide L/D=~7		○	Positive						●		●		●	●					F32
	A···SCLP-E		Excellent L/D=~5	●		Positive						●	●	●	●	●	●					
	E···SCLP		Carbide L/D=~7	●		Positive						●		●		●	●					
	S···PCLN○○		Steel L/D=~3		○	Negative										●	● 27		●	●	●	F68
	A···PCLN09		Steel L/D=~3	●		Negative										●	● 27		●			
	S···PWLN○○		Steel L/D=~3		○	Negative										●	● 27		●	●	●	F71 F72
	A···PWLN06		Steel L/D=~3	●		Negative										●	● 27		●			F71
	S···WWLN08-E		Excellent L/D=~5		○	Negative											● 28		● 34	●		F72
	C···STXP(B)		Carbide L/D=~7		○	Positive			● 7.5	● 9	● 11											F48
	C···SJLC		Carbide L/D=~7		○	Positive	● 5.5															F40
Copying	S···STWP		Steel L/D=~3		○	Positive						●		●		●	●					F47
	S···STWP-E		Excellent L/D=~5		○	Positive						●		●		●	●		●			
	S···SYXP-E		Excellent L/D=~5		○	Positive						●		●								F62
	S···SDUC		Steel L/D=~3		○	Positive							●	●		●	●					F38
	S···SDUC-E		Excellent L/D=~5		○	Positive							●	●		●	●		●			
	C···SDUC		Carbide L/D=~7		○	Positive							●	●		●	●		●			

For Min.Bore Dia. øA, the figure under ● may be applied depending on the toolholder type.

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