

## Alternative Toolholder Reference Table for Small Tools (Screw Clamp)

Insert Shape	Conventional Toolholder				Alternative Toolholder			Ref. Page		
	Description	Length (mm)	Spare Parts		Description	Length (mm)	Remarks			
			Clamp Screw	Wrench						
VB..	SVJB <sup>®</sup> /L1010F-11F	80	SB-2570TR	FT-8	SVJB <sup>®</sup> /L1010JX-11FF	120		E28		
	SVJB <sup>®</sup> /L1212H-11F	100			SVJB <sup>®</sup> /L1212JX-11FF	120				
	SVJB <sup>®</sup> /L1616H-11F	100			SVJB <sup>®</sup> /L1616JX-11FF	120				
	SVPB <sup>®</sup> /L1010F-11	80			SVPB <sup>®</sup> /L1010JX-11	120				
	SVPB <sup>®</sup> /L1212H-11	100			SVPB <sup>®</sup> /L1212JX-11	120				
	SVPB <sup>®</sup> /L1616H-11	100			SVPB <sup>®</sup> /L1616JX-11	120				
	SVVBN1212H-11	100			SVVBN1212JX-11	120				
VP..	SVLP <sup>®</sup> /L1010F-08FF	80	SB-2050TR	FT-6	SVLP <sup>®</sup> /L1010JX-08FF	120		E30		
	SVLP <sup>®</sup> /L1212H-08FF	100			SVLP <sup>®</sup> /L1212F-08FF	85	Short length type			
	SVLP <sup>®</sup> /L1616H-08FF	100			SVLP <sup>®</sup> /L1212JX-08FF	120				
	SVLP <sup>®</sup> /L1010F-11F	80			SVLP <sup>®</sup> /L1616JX-08FF	120				
	SVLP <sup>®</sup> /L1212H-11F	100	SB-2570TR	FT-8	SVLP <sup>®</sup> /L1010JX-08FF	120	Insert size is different.			
	SVLP <sup>®</sup> /L1212H-11F	100			SVLP <sup>®</sup> /L1212F-11FF	85	Short length type			
	SVLP <sup>®</sup> /L1616H-11F	100			SVLP <sup>®</sup> /L1212JX-11FF	120				
	SVLP <sup>®</sup> /L1616H-11F	100			SVLP <sup>®</sup> /L1616JX-11FF	120				
	SVPPR1010F-11	80			SB-2570TR	FT-8	SVPBR1010JX-11		120	Insert relief angle is different.
	SVPPR1010F-11	80					SVPBR1010JX-11FF		120	Without Offset
	SVPPR1212H-11	100	SVPBR1212JX-11	120			Insert relief angle is different.			
	SVPPR1212H-11	100	SVPBR1212JX-11FF	120			Without Offset			
	SVPPR1616H-11	100	SB-2570TR	FT-8	SVPBR1616JX-11	120	Insert relief angle is different.			
	SVPPR1616H-11	100			SVPBR1616JX-11FF	120	Without Offset			
SVPL1616H-11	100	SB-2570TR	FT-8	SVPBL1616JX-11	120	Insert relief angle is different.				

Note) The corresponding replacements may be different from the conventional parts in insert clamping system or insert size. Make sure of their specifications by referring to the catalog or other documents.

## Alternative Toolholder Reference Table for Small Tools (Screw Clamp)

### Toolholders for Back Turning

Insert Shape	Conventional Toolholder				Alternative Toolholder			Ref. Page
	Description	Length (mm)	Spare Parts		Description	Length (mm)	Remarks	
			Clamp Screw	Wrench				
TKFB..	KTKF <sup>®</sup> /L1010K-12	125	SB-4590TRWN	LTW-10S	KTKF <sup>®</sup> /L1010JX-12	120		E12
	KTKF <sup>®</sup> /L1212M-12	150			KTKF <sup>®</sup> /L1212JX-12	120		
	KTKF <sup>®</sup> /L1616M-12	150			KTKF <sup>®</sup> /L1616JX-12	120		
	KTKF <sup>®</sup> /L1010K-16	125			KTKF <sup>®</sup> /L1010JX-16	120		
	KTKF <sup>®</sup> /L1212M-16	150			KTKF <sup>®</sup> /L1212JX-16	120		
	KTKF <sup>®</sup> /L1616M-16	150			KTKF <sup>®</sup> /L1616JX-16	120		

Note) The corresponding replacements may be different from the conventional parts in insert clamping system or insert size. Make sure of their specifications by referring to the catalog or other documents.