



Milling

Workpiece Material		Steel (Carbon steel / Alloy steel)				Stainless steel / Cast steel					Cast Iron (Gray cast iron / Nodular cast iron)				
Cutting Range		Finishing ← → Roughing				Finishing ← → Roughing					Finishing ← → Roughing				
Classification		P01	P10	P20	P30	P40	M01	M10	M20	M30	M40	K01	K10	K20	K30
Cermet	TN Series	TN60				TN60									
	TC Series	TN100M				TN100M									
Coated Carbide	PR Series	TC60				TC60									
		PR630				PR630					PR905				
		PR660				PR660									
		PR730				PR730									
	PR830				PR830										
MEGACOAT (PR Series)	PR830				PR830										
	PR1025				PR1025										
Carbide	PR1225				PR1225					PR1210					
	PR1230									KW10					
		PW30									GW25				

Workpiece Material		Non-ferrous Metals (Aluminum / Non-ferrous metals / Non-metals)				Titanium / Titanium alloys				Hardened materials (Hardened steel / Chilled cast Iron)			
Cutting Range		Finishing ← → Roughing				Finishing ← → Roughing				Finishing ← → Roughing			
Classification		N01	N10	N20	N30	S01	S10	S20	S30	H01	H10	H20	H30
Coated Carbide	PR Series					PR905							
	MEGACOAT (PR Series)					PR1210							
Carbide	KW10				KW10								
	GW25				GW25								
CBN									KBN525				
PCD	KPD001				KPD001								
	KPD010				KPD010								
	KPD230				KPD230								

Drilling

Workpiece Material		Steel (Carbon steel / Alloy steel)				Stainless steel / Cast steel					Cast Iron (Gray cast iron / Nodular cast iron)				
Cutting Range		Finishing ← → Roughing				Finishing ← → Roughing					Finishing ← → Roughing				
Classification		P01	P10	P20	P30	P40	M01	M10	M20	M30	M40	K01	K10	K20	K30
Coated Carbide	PR Series	PR660				PR660					PR905				
		PR730				PR730									
		PR830				PR830									
		PR915				PR915									
	PR930				PR930										
MEGACOAT (PR Series)	PR1025				PR1025										
	PR1225				PR1225					PR1210					
Carbide	PR1230									KW10					
										GW15					

Workpiece Material		Non-ferrous Metals (Aluminum / Non-ferrous metals / Non-metals)				Titanium / Titanium alloys				Hardened materials (Hardened steel / Chilled cast Iron)			
Cutting Range		Finishing ← → Roughing				Finishing ← → Roughing				Finishing ← → Roughing			
Classification		N01	N10	N20	N30	S01	S10	S20	S30	H01	H10	H20	H30
Coated Carbide	MEGACOAT (PR Series)									PR1230			
Carbide	KW10				KW10								
	GW15				GW15								