



## Turning

Workpiece Material		Non-ferrous Metals (Aluminum / Non-ferrous metals / Non-metals)				Heat-resistant alloys / Inconel				Hardened materials (Hardened steel / Chilled cast iron)				Sintered steel			
Cutting Range		Finishing ← → Roughing				Finishing ← → Roughing				Finishing ← → Roughing				Finishing ← → Roughing			
Classification		N01	N10	N20	N30	S01	S10	S20	S30	H01	H10	H20	H30	01	10	20	30
Coated Carbide	CA Series						CA6515										
	PR Series							CA6525							PR930		
	MEGACOAT (PR Series)					PR1305											
	Cermet						PR1310								TN6010		
								PR1325							TN60		
	Ceramic						CF1			A65							
										A66N							
										PT600M							
	CBN									KBN510							
										KBN525							
										KBN900							
	MEGACOAT									KBN05M					KBN65M		
										KBN10M					KBN70M		
										KBN25M							
										KBN30M							
										KBN35M							

  

Workpiece Material		Non-ferrous Metals (Aluminum / Non-ferrous metals / Non-metals)				Titanium / Titanium alloys				Hardened materials (Hardened steel / Chilled cast iron)				Sintered steel			
Cutting Range		Finishing ← → Roughing				Finishing ← → Roughing				Finishing ← → Roughing				Finishing ← → Roughing			
Classification		N01	N10	N20	N30	S01	S10	S20	S30	H01	H10	H20	H30	01	10	20	30
Carbide							SW05										
							SW10										
								SW25									
		KW10					KW10										
		GW15					GW15										
PCD		KPD001				KPD001											
		KPD010				KPD010											

## PVD Coated Carbide for Small Tools A10

Workpiece Material		Steel (Carbon steel / Alloy steel / Free-cutting steel)				Stainless steel / Cast steel				Cast Iron (Gray cast iron / Nodular cast iron)					
Cutting Range		Finishing ← → Roughing				Finishing ← → Roughing				Finishing ← → Roughing					
Classification		P01	P10	P20	P30	P40	M01	M10	M20	M30	M40	K01	K10	K20	K30
Coated Carbide	PR Series		PR930					PR930							
			PR1005					PR1025							
			PR1025					PR1125							
			PR1115					PR1115							
	MEGACOAT (PR Series)		PR1225					PR1225							