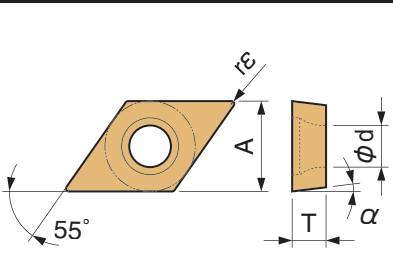


(mm)

55°Diamond • Positive with Hole

Description	A	T	ød	α
DC_0702_	6.35	2.38	2.8	11°
DC_11T3_	9.525	3.97	4.4	11°



P	M	K	N	S	H	Free-cutting steel	Carbon Steel and Alloy Steel	Stainless Steel	Gray Cast Iron	Nodular Cast Iron	Non-ferrous Metals	Heat-resistant alloy	Titanium Alloy	Hard Materials
○						●	●	●	●	●	●	●	●	●

Classification of usage  
 ●: Interruption / 1st Choice  
 ○: Interruption / 2nd Choice  
 ●: Light Interruption / 1st Choice  
 ○: Light Interruption / 2nd Choice  
 ●: Continuous / 1st Choice  
 ○: Continuous / 2nd Choice  
 (In case hardness is under 45HRC)

Insert	Description	Dim. (mm)	Material														Carbide	Ref. Page for Toolholder	Applicable Chipbreaker Range									
			Cermet	PVD Cermet		CVD Coated Carbide						PVD Coated Carbide																
Handed Insert shows Left-hand		rε	TN6010	TN6020	TN60	PV7005	PV7010	PV7020	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA4010	CA4115	CA4120	CA4505	CA4515	PR930	PR1005	PR1025	PR1125	KW10				
Low Feed Sharp Edge	DCGT 11T3003F <sup>β</sup> /L-J	0.03																			●					●	Refer to the table below	
	DCGT 11T3003F <sup>β</sup> /L-J	0.1			●																●					●		
	DCGT 11T3003F <sup>β</sup> /L-J	0.2			●																●					●		
	DCGT 11T3005MF <sup>β</sup> /L-J	<0.05																					●					
Low Feed Super Fine Sharp Edge / Precision	DCET 11T3003F <sup>β</sup> /L-JSF	0.03																			●					●		
	DCET 11T3003F <sup>β</sup> /L-JSF	0.1			●																●					●		
	DCET 11T3003F <sup>β</sup> /L-JSF	0.2			●																●					●		
	DCET 11T3005MF <sup>β</sup> /L-JSF	<0.05																					●			●		
Low Feed With Honing	DCGT 11T3003E <sup>β</sup> /L-J	0.03																			●					●		
	DCGT 11T3003E <sup>β</sup> /L-J	0.1			●																●					●		
	DCGT 11T3003E <sup>β</sup> /L-J	0.2			●																●					●		
	DCGT 11T3003E <sup>β</sup> /L-J	0.4	●		●																●					●		
Non-ferrous Metals Finishing-Medium / Sharp Edge	DCGT 11T304AH	0.4																								●		
	DCGT 11T308AH	0.8																								●		
Non-ferrous Finishing-Medium / Sharp Edge	DCGT 070202 <sup>β</sup> /L-A3	0.2																							R	●		
	DCGT 11T302 <sup>β</sup> /L-A3	0.2																								●		
Cast Iron Without Chipbreaker	DCGW 070201	0.1																								●		
	DCGW 070202	0.2																								●		
	DCGW 11T301	0.1																								●		
	DCGW 11T302	0.2																								●		
	DCGW 11T304	0.4																								●		

\* Insert whose corner R(rε) dimension expressed with less than sign (e.g. <0.05, <0.1, <0.2 etc.) indicate models with minus tolerance for corner R(rε).

Description	Ref. Page for Toolholder
DC..07 type	E14~17,E19~21,F29,F51~52
DC..11 type	E14~17,E19~21,F29,F44,F51~52

For grades { TN30 PV60 PR905 }  
 { PV30 PV90 PR915 }, See Page B75

● : Std. Item ○ : Check Availability R : Std. Item (R-hand Only) L : Std. Item (L-hand Only)  
[www.kyocera-tools.ru](http://www.kyocera-tools.ru)

Inserts are sold in 10 piece boxes.