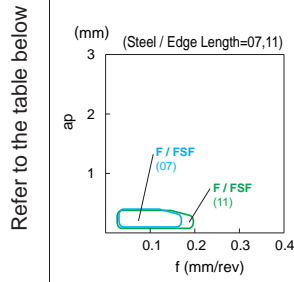


(mm)

55°Diamond • Positive with Hole

Description	A	T	ød	α
DC_0702_	6.35	2.38	2.8	7°
DC_11T3_	9.525	3.97	4.4	7°

Insert	Description	Dim. (mm)	Material												PVD Coated Carbide	Carbide	Ref. Page for Toolholder	Applicable Chipbreaker Range										
			Cermet	PVD Cermet	CVD Coated Carbide						PVD Coated Carbide																	
Handed Insert shows Left-hand		rε	TN6010	TN6020	TN60	PV7005	PV7010	PV7020	CA5505	CA5515	CA5525	CA5535	CA6515	CA6525	CA4010	CA4115	CA4120	CA4505	CA4515	PR930	PR1005	PR1025	PR1125	KW10				
Finishing	DCGT 0702003 <sup>1/2</sup> -F 070201 <sup>1/2</sup> -F 070202 <sup>1/2</sup> -F 070204 <sup>1/2</sup> -F	0.03																									Refer to the table below	
		0.1																										
		0.2																										
		0.4																										
	DCGT 11T3003 <sup>1/2</sup> -F 11T301 <sup>1/2</sup> -F 11T302 <sup>1/2</sup> -F 11T304 <sup>1/2</sup> -F	0.03																										
		0.1																										
		0.2																										
		0.4																										
	DCGT 0702005M <sup>1/2</sup> -F 070201M <sup>1/2</sup> -F 070202M <sup>1/2</sup> -F 070204M <sup>1/2</sup> -F	<0.05																										
		<0.1																										
		<0.2																										
		<0.4																										
DCGT 11T3005M <sup>1/2</sup> -F 11T301M <sup>1/2</sup> -F 11T302M <sup>1/2</sup> -F 11T304M <sup>1/2</sup> -F	<0.05																											
	<0.1																											
	<0.2																											
	<0.4																											
Super Fine	DCET 0702003 <sup>1/2</sup> -FSF 070201 <sup>1/2</sup> -FSF 070202 <sup>1/2</sup> -FSF 070204 <sup>1/2</sup> -FSF	0.03																										
		0.1																										
		0.2																										
		0.4																										
DCET 11T3003 <sup>1/2</sup> -FSF 11T301 <sup>1/2</sup> -FSF 11T302 <sup>1/2</sup> -FSF 11T304 <sup>1/2</sup> -FSF	0.03																											
	0.1																											
	0.2																											
	0.4																											
DCET 0702005M <sup>1/2</sup> -FSF 070201M <sup>1/2</sup> -FSF 070202M <sup>1/2</sup> -FSF 070204M <sup>1/2</sup> -FSF	<0.05																											
	<0.1																											
	<0.2																											
	<0.4																											
DCET 11T3005M <sup>1/2</sup> -FSF 11T301M <sup>1/2</sup> -FSF 11T302M <sup>1/2</sup> -FSF 11T304M <sup>1/2</sup> -FSF	<0.05																											
	<0.1																											
	<0.2																											
	<0.4																											
Sharp Edge / Precision	DCGT 070202 <sup>1/2</sup> -FS 070204 <sup>1/2</sup> -FS	0.2																										
		0.4																										
	DCGT 11T302 <sup>1/2</sup> -FS 11T304 <sup>1/2</sup> -FS 11T308 <sup>1/2</sup> -FS	0.2																										
		0.4																										
Finishing / Medium	DCGT 11T308 <sup>1/2</sup> -FS	0.8																										



\* Insert whose corner R(rε) dimension expressed with less than sign (e.g. <0.05, <0.1, <0.2 etc.) indicate models with minus tolerance for corner R(rε).

Description	Ref. Page for Toolholder
DC..07 type	E14~17,E19~21,F29,F51~52
DC..11 type	E14~17,E19~21,F29,F44,F51~52

For grades { TN30 PV60 PR905 } , See Page B75

● : Std. Item ○ : Check Availability R : Std. Item (R-hand Only) L : Std. Item (L-hand Only) www.kyocera-tools.ru

Inserts are sold in 10 piece boxes.