

Tools for Turning Mill

Blank Tool

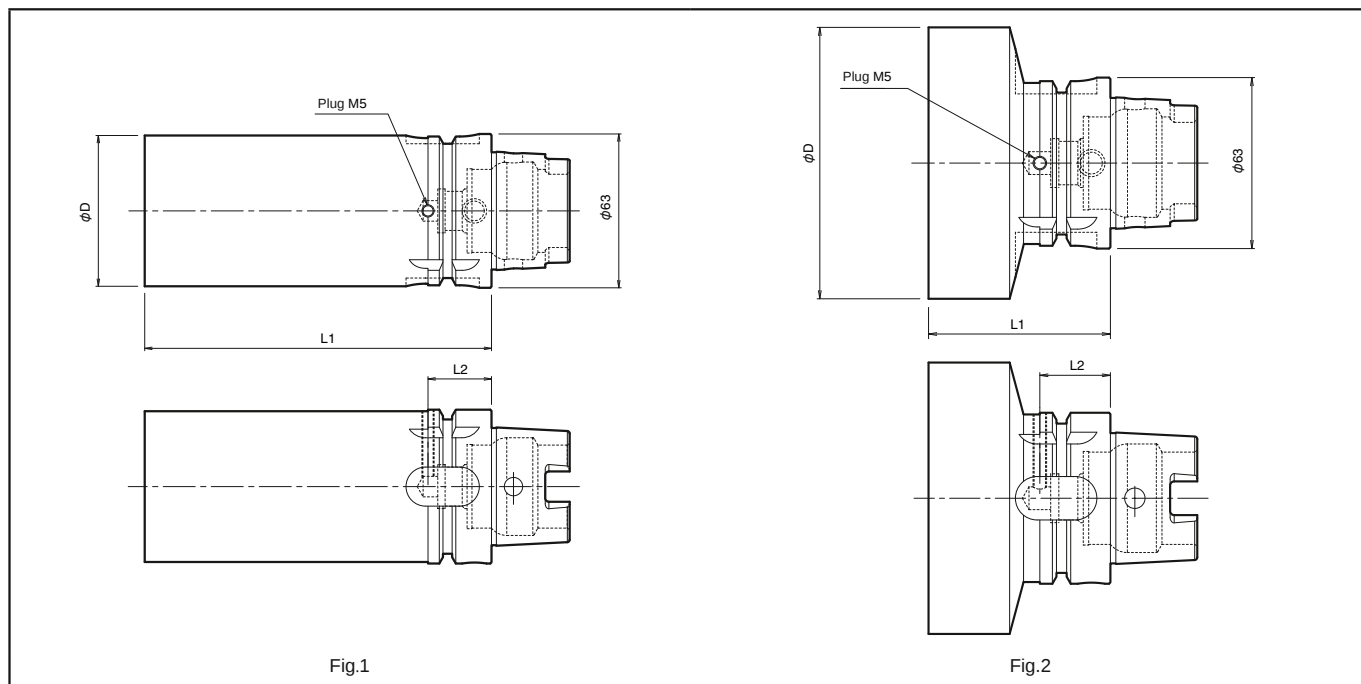


Fig.1

Fig.2

Toolholder Dimensions

Description		(Previous Description)		Std.	Dimension (mm)			Drawing	Spare Parts
									Coolant Pipe
					øD	L1	*L2		
T63H-	BL62-102	A63-WH-	BL62-102	●	62	102	26	Fig.1	CL63-1
	BL62-142		●	142		Fig.2			
	BL100-67		BL100-67	●	100			67	

* L2 indicates the length from gauge line to plug.

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Blank tool is for special order of toolholder.

- ① Interface part is based on HSK-T standard.
- ② Tool tip is also heat-treated. Do not re-heat again to avoid deformation of interface.

Material: SNCM439

Hardness: 40~45HRC

CAUTION

It may be necessary to empty the adjacent pot inside the ATC magazine of the machine depending on the tool size. (Large tool registration setup)
For details, please refer to the instruction of Machine builder.

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