

Turning Indexable Inserts

80°Trigon • Negative with Hole

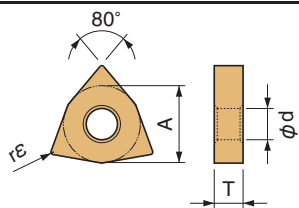
B



Negative



Insert (Turning)



(mm)

Description	A	T	ød
WN_06T3_	9.525	3.96	3.81
WN_0604_	9.525	4.76	3.81
WN_0804_	12.70	4.76	5.16

Insert	Description	Dim. (mm)	Material						Ref. Page for Toolholder
			Cermet	PVD Cermet			PVD Coated Carbide		
rε			TN30	PV30	PV60	PV90	PR915	PR905	
	WNMG 080404WQ 080408WQ	0.4				●			D20
		0.8				●			F70
	WNMG 060404GP 060408GP	0.4				●			D20
		0.8			●	●			F69
	WNMG 080404GP 080408GP	0.4			●	●			D20
		0.8			●	●			F70
	WNMG 060404HQ 060408HQ	0.4				●			D20
		0.8				●			F69
	WNMG 080404HQ 080408HQ 080412HQ	0.4			●	●			D20
		0.8			●	●			F69
		1.2	●	●	●				
	WNMG 080404CQ 080408CQ 080412CQ	0.4			●	●			D20
		0.8			●	●			F70
		1.2			●	●			
	WNMG 080408CS	0.8			●				
	WNMG 060404GS 060408GS	0.4				●			D20
		0.8				●			F69
		1.2				●			
	WNMG 080404GS 080408GS 080412GS	0.4			●	●			
		0.8			●	●			
		1.2			●	●			
	WNMG 080404HS 080408HS 080412HS	0.4			●	●			
		0.8			●	●			
		1.2			●	●			
	WNMG 080408GT 080412GT	0.8				●			D20
		1.2				●			F70
	WNMG 080408HT 080412HT	0.8				●			
		1.2				●			

Insert	Description	Dim. (mm)	Material						Ref. Page for Toolholder
			Cermet	PVD Cermet			PVD Coated Carbide		
rε			TN30	PV30	PV60	PV90	PR915	PR905	
	WNMG 080404 080408	0.4	●	●					
		0.8	●	●					
	WNMG 080404XP 080408XP	0.4			●	●			
		0.8			●	●			
	WNMG 080404XQ 080408XQ	0.4			●	●			D20
		0.8			●	●			F70
	WNMG 080408XS	0.4			●	●			
		0.8			●	●			
	WNMA 080404 080408	0.4	●	●					
		0.8	●	●					
	WNGG 060402 ^{R/L} -S 060404 ^{R/L} -S 060408 ^{R/L} -S	0.2				●			
		0.4				●			
		0.8				●			
	WNGG 060404 ^{R/L} 060408 ^{R/L}	0.4				●			D20
		0.8				●			F69

For other grade, See Page B35~B37