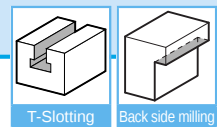
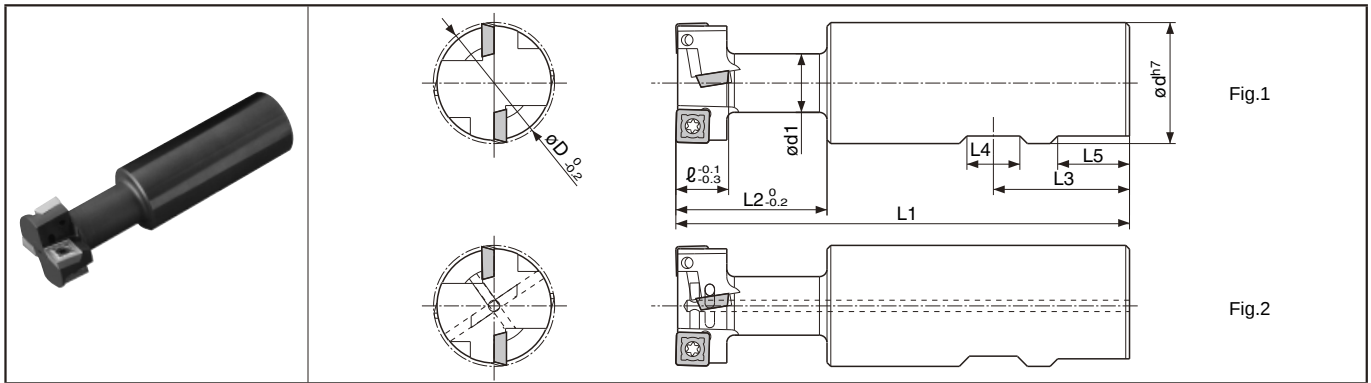


METS Slot Mill



METS



Toolholder Dimensions

Description		Std.	No. of Insert	No. of Edge Line	Dimension (mm)								Rake Angle (°)		Drawing	Spare Parts		Applicable Inserts 🌀 M13		
					øD	ød	ød1	ℓ	L1	L2	L3	L4	L5	A.R.		R.R.	Clamp Screw		Wrench	
																				
METS	21-S25	●	2	1	21	25	10.5	9	109	29	32	12	17	+9°	-10°	Fig.1	SB-2560TR	DT-8	SDMT060304E-K	
	25-S25	●	4	2	12.5		11	112	32	32							12	17	SB-3060TR	DT-10
	32-S32	●	4	2	32	32	15.5	14	120	38	36	14	19		-12°		Fig.1	SB-4085TR	DT-15	SDMT120408E-K
	40-S32	●			40		20.5	18	130	50								36	14	19
METS	21-S25-H	●	2	1	21	25	10.5	9	109	29	32	12	17	+9°	-10°	Fig.2	SB-2560TR	DT-8	SDMT060304E-K	
	25-S25-H	●	4	2	12.5		11	112	32	32							12	17	SB-3060TR	DT-10
	32-S32-H	●	4	2	32	32	15.5	14	120	38	36	14	19		-12°		Fig.2	SB-4085TR	DT-15	SDMT120408E-K
	40-S32-H	●			40		20.5	18	130	50								36	14	19
	50-S32-H	●			50		26.5	22	140	60										

• METS...-H type has air holes

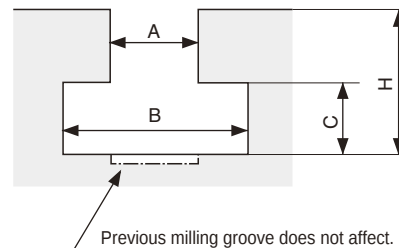
Applicable Inserts

Toolholder	Applicable Inserts M13	
METS 21-S25 21-S25-H 25-S25 25-S25-H	SDMT 060304E-K	
METS 32-S32 32-S32-H	SDMT 080308E-K	
METS 40-S32 40-S32-H 50-S32 50-S32-H	SDMT 120408E-K	

JIS Standard of T-Slot (Extracted from B0952)

(Unit: mm)

A (Nominal Size)	B	C	H	
			Max.	Min.
12	19 ⁺² / ₀	8 ⁺¹ / ₀	25	20
14	23 ⁺² / ₀	9 ⁺² / ₀	28	23
18	30 ⁺² / ₀	12 ⁺² / ₀	36	30
22	37 ⁺³ / ₀	16 ⁺³ / ₀	45	38
28	46 ⁺⁴ / ₀	20 ⁺⁴ / ₀	56	48



M

Milling