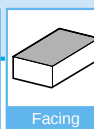
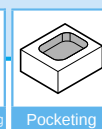
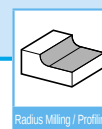
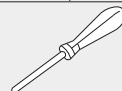


Radius Helical Endmill



Spare Parts

Description			Spare Parts							
			Clamp Screw		Wrench		Clamp Bolt		Wrench	Anti-seize Compound
			For End Insert	For Middle Insert	For End Insert	For Middle Insert	For 1 Front Piece	For 2 Front Piece		
										
Separate Type	MHD	32-S32-4RSA	SB-2560TR	SB-2560TR	DT-8	DT-8	-	HH8X50	LW-6	MP-1
		40-S32-5RSA	SB-3080TR	SB-3080TR	DT-10	DT-10	-	HH8X55	LW-6	
		40-S42-5RSA	SB-3080TR	SB-3080TR	DT-10	DT-10	-	HH8X55	LW-6	
		50-S42-6RSA	SB-4085TR	SB-3080TR	DT-15	DT-10	-	HH12X55	LW-10	
Base Unit	MHD	32-S32-A	SB-2560TR		DT-8		-	HH8X50	LW-6	MP-1
		40-S32-A	SB-3080TR		DT-10		-	HH8X65	LW-6	
		40-S42-A	SB-3080TR		DT-10		-	HH8X65	LW-6	
		50-S42-A	SB-3080TR		DT-10		-	HH12X65	LW-10	
Front Piece	MHD	32-F	SB-2560TR		DT-8		-	-	-	-
		40-F	SB-3080TR		DT-10					
		50-F	SB-3080TR		DT-10					
Radius Front Piece	MHD	32-4RF	SB-2560TR	SB-2560TR	DT-8	DT-8	-	-	-	-
		40-5RF	SB-3080TR	SB-3080TR	DT-10	DT-10				
		50-6RF	SB-4085TR	SB-3080TR	DT-15	DT-10				

- When purchasing the front piece separately, the wrench (DT-8 or DT-10 or DT-15) is not included.
- When purchasing the base unit and front pieces separately, the clamp bolt and wrench are not included.
- Various clamp bolts for front pieces are available. **M77**
- The clamp bolt for the front piece (MHD...-F) is included with separate-type (MHD...-SA/SB) and base unit (MHD...-A/-B).
If replacing the end with the radius-type front piece (MHD...-RF), a different type of clamp bolt may be required. **M77**



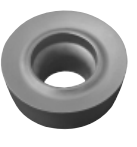
Coat Anti-seize Compound (MP-1) thinly on clamp screw when insert is fixed.

Applicable Inserts

◆ ND □□ 09 Insert

Description	Applicable Inserts M18, M19				Applicable Inserts M20
			 1-Notched	 2-Notched	
MHD 32-S32-4RSA	NDKW 090304ER	NDKT 090304ER-V	NDKT 090304ER-N1	NDKT 090304ER-N2	FPMT090340ER

◆ ND □□ 12 Insert

Description	Applicable Inserts M19			Applicable Inserts M20	
		 2-Notched	 3-Notched		 Tough Edge
MHD 40-S32-5RSA 40-S42-5RSA	NDMM 12T308ER-T	NDMM 12T308ER-N2	NDMM 12T308ER-N3	RPMT 10T3M0	-
MHD 50-S42-6RSA				-	RPMT 1204M0
					RPMT 1204M0-H

- For installation of notched insert, make sure to see page **M76**.

M

Milling