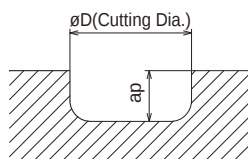
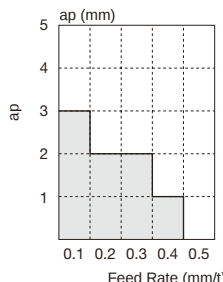
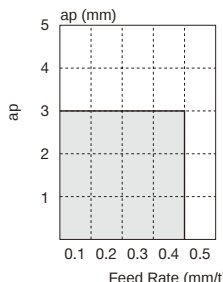
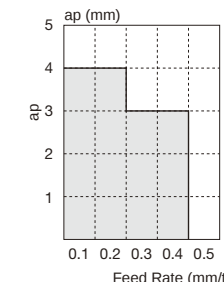
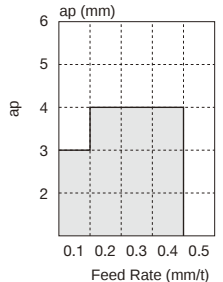
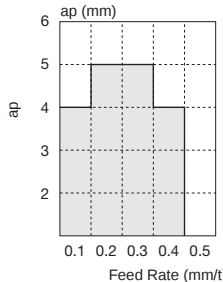
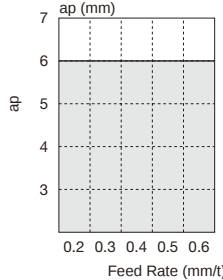
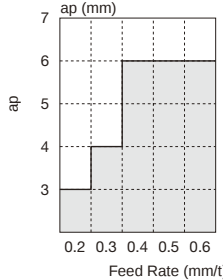
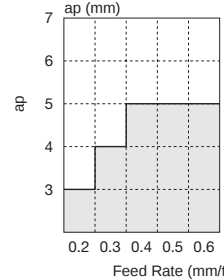
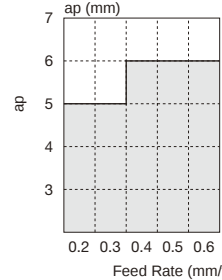
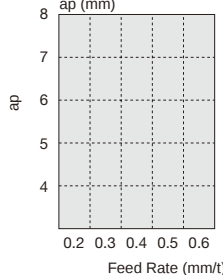
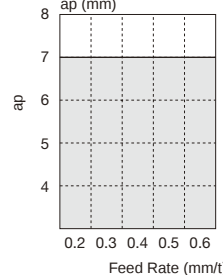
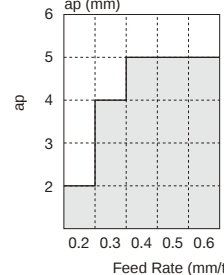


MRP Radius Mill

◆ Cutting Performance of Radius Mill (Standard-type)

Workpiece Material	Slotting				
C50 (S50C)	 ?Cutting Conditions Tooholder: Standard Vc=120 ~ 150m/min (See below table) ap = varied fz= varied Dry Overhang Length = L1 (See below table)				
Description					
08 type (RDMT08T2M0-H)	MRP012-S16-08 n=3980min ⁻¹ (Vc=150m/min) L1=42mm	MRP016-S16-08 n=2980min ⁻¹ (Vc=150m/min) L1=42mm	MRP020-S20-08 n=2390min ⁻¹ (Vc=150m/min) L1=42mm		
					
10 type (RPMT10T3M0)	MRP025-S25-10-3T n=1910min ⁻¹ (Vc=150m/min) L1=60mm	MRP032-S32-10-4T n=1490min ⁻¹ (Vc=150m/min) L1=80mm			
					
12 type (RPMT1204M0-H)	MRP032-S25-12 n=1490min ⁻¹ (Vc=150m/min) L1=80mm	MRP040-S32-12 n=1195min ⁻¹ (Vc=150m/min) L1=80mm	MRP040-S32-12-4T n=1195min ⁻¹ (Vc=150m/min) L1=80mm	MRP050-S42-12 n=765min ⁻¹ (Vc=120m/min) L1=80mm	
					
16 type (RPMT1606M0-H)	MRP040-S32-16 n=1195min ⁻¹ (Vc=150m/min) L1=90mm	MRP050-S42-16 n=765min ⁻¹ (Vc=120m/min) L1=90mm	MRP063-S42-16 n=605min ⁻¹ (Vc=120m/min) L1=90mm		
					

M



Milling